

## Flexible and Printed Electronics



### PAPER


# Metal-phthalocyanine modified doped polyaniline for VOC sensing applications

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Mousumi Sinha<sup>1,2,3</sup>, Prabha Verma<sup>1,2,3</sup> and Siddhartha Panda<sup>1,2</sup> 

<sup>1</sup> Department of Chemical Engineering, Indian Institute of Technology Kanpur, Kanpur 208016, India

<sup>2</sup> National Centre for Flexible Electronics, Indian Institute of Technology Kanpur, Kanpur 208016, India

<sup>3</sup> Authors have equally contributed.

E-mail: [spanda@iitk.ac.in](mailto:spanda@iitk.ac.in)

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### Abstract

The identification and measurement of volatile organic compounds (VOCs) is needed in a variety of applications including air quality monitoring, air pollution measurement, food quality monitoring, and breath analysis-based disease diagnosis etc. The monitoring of the VOCs related to different applications areas can ensure quality health and safety. Arrays of chemical sensors have the features to provide the required identification and measurement of the VOCs. Chemical sensors made from nanostructures of polyaniline (PANI) as the base sensing material have several advantages including tunable properties, room temperature sensing and the potential of being amenable to the printing processes. Metal (M) phthalocyanines (Pc), on account of different cavity structures, have the ability to selectively interact with different gases. In the reported studies most of the MPs have been non-covalently deposited on the sensing platforms, or attached with the base polymer via  $\pi$ - $\pi$  conjugation. The covalent bonding of MPs with the sensing polymer may have several possible advantages including stability (no leaching or evaporation of the compounds), well-defined available interfaces for interaction and a longer operational lifetime. In this work, the camphor sulphonic acid (CSA) doped PANI nanostructures were covalently bonded with six metal embedded phthalocyanines (Cu-Pc, Mn-Pc, Zn-Pc, Fe-Pc, Ni-Pc and Co-Pc) and investigated as the sensor materials for the sensing of four VOCs: acetone, isopropanol, ethanol and formaldehyde, in a 150–500 ppb concentration range. The resultant chemical sensor array response in terms of relative change in resistance of the sensing materials upon VOC exposure was analysed using principal component analysis, which resulted in clear discrimination among the subjected VOCs, thus making it useful for selective VOC sensing applications.

### 1. Introduction

The identification and measurement of volatile organic compounds (VOCs) is important in a variety of areas including the detection and monitoring of hazardous gases causing environmental pollution, food quality monitoring, indoor air quality monitoring and breath analysis for medical diagnosis [1, 2]. Chemical sensor array-based sensing systems possess the advantages of real-time detection of VOCs, low cost of material processing, miniaturization of the sensor structure with portability [3–6]. Nano-engineered materials comprising nanostructures (e.g. nanobelts, nanowires, nanotubes and nanoribbons) have shown potential for the development of chemical

sensors because of enhanced adsorption capacity due to higher surface area to volume ratio, and possible modulation of physiochemical properties like electrical resistance, capacitance etc [7, 8]. Polyaniline (PANI) having advantages of the ease of synthesis, tunable properties and low cost of fabrication [9–11], offers enhanced sensitivity, fast response, room temperature sensing [12–14] and are amenable to print processing. Recently, camphor sulfonic acid (CSA)-doped PANI structures have been used for the sensing of acetone, toluene, methanol, ethanol, isopropanol and formaldehyde [15, 16].

Monitoring of VOCs in the indoor air and controlling them to a permissible safe limit is a health issue with evidence of Sick Building Syndrome [1]. Indoor

air pollutants [17] especially VOCs such as acetone [18], formaldehyde [19], isopropanol [20], and ethanol [21, 22] come from paint, cleaning sprays, and different household utilities. In the field of food quality monitoring [23], freshness of fruits, vegetables as well as packaged food has been correlated with the VOC emission from the food, where precise VOC measurement can help in quality assessment and control of food items [24]. The composition of exhaled breath contains important information about the health of the person as certain VOCs have been indicated as disease biomarkers [2, 25–28]. Among them, acetone has been indicated as a biomarker for diabetes [28], lung cancer [29, 30], and chronic liver disease [31]; ethanol has been considered as one of the biomarkers for diabetes [28]; isopropanol [29, 30, 32] and formaldehyde [33] were reported as biomarkers of lung cancer in different studies. Therefore, the selective detection of such VOCs may help in indoor air quality monitoring, industrial pollution measurement, food quality monitoring, and breath analysis-based disease diagnosis.

Selective sensing of the VOCs is an important performance parameter of a chemical sensor array. Phthalocyanines (Pcs) embedded with different metals provide cavities with specific dimensions which promote selective binding of different chemical species resulting in selective sensing [34–37]. Most of the Pcs used for chemical sensing have been deposited on platforms with non-covalent binding such as vacuum deposited films of H<sub>2</sub>Pc, PbPc [34], CuPc [35, 36] for NO<sub>2</sub> sensing, self-assembled film of Cu(II) 1,4,8,11,15,18,22,25-octabutoxy-29H,31H-phthalocyanine nanowires for Cl<sub>2</sub> sensing [37], vacuum deposited films of metallophthalocyanines (CoPc, NiPc, CuPc, ZnPc and H<sub>2</sub>Pc) for sensing vapor phase electron donors such as dichloromethane, acetonitrile, nitromethane etc [38]. In conjugated polymers, phthalocyanines have been incorporated by non-covalent binding [39]; specifically with PANI, there are reports of non-covalent attachment of different metallophthalocyanines such as tetra- $\beta$ -carboxyphthalocyanine cobalt(II) mediated PANI-carbon nanotubes [40] for NH<sub>3</sub> sensing, films of CuPc-PANI, polypyrrole-CuPc and polythiophene-CuPc for NO<sub>2</sub> sensing [41], PANI/FeTsPc films for dopamine sensing [42], and PANI-chloroaluminium phthalocyanine film for CO<sub>2</sub> sensing [43]. While there are reports of  $\pi$ - $\pi$  conjugation [40, 41], we are not aware of any report on having covalent attachment of MPcs with PANI for sensing of VOCs. This is the motivation of the present work. Covalent attachment of MPcs with PANI offers the possibility of better stability of the sensor surface during utilization [44] and well-defined interfaces for analyte interaction [45], along with the combined advantages of MPcs and PANI [46].

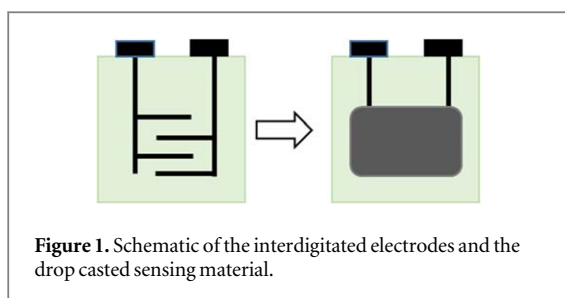
In this study, CSA-doped PANI structures were covalently functionalized with six different metal embedded Pcs utilizing the chemical interfacial polymerization route. The chemical composition and

bonding involved in functionalized PANI structures were characterized by Fourier transform infrared spectroscopy (FTIR) and x-ray photoelectron spectroscopy (XPS) analysis. Morphology of the sensor material was observed with the help of field emission scanning electron microscopy (FESEM) and transmission electron microscopy (TEM) analysis. A sensor array is defined here as a collection of a number of sensors. In this work, a sensor array based on the six PANI-MPcs sensing elements was constituted and exposed to four VOCs such as acetone, ethanol, isopropanol and formaldehyde in N<sub>2</sub> environment. The VOC discrimination ability of a sensor array can be analyzed by using various pattern recognition techniques like principal component analysis (PCA), cluster analysis, artificial neural network, fuzzy methods etc [47, 48]. In this work PCA was utilized for analyzing the data for the detection and identification of the subjected VOCs. PANI functionalized with a combination of MPcs showed discriminatory identification of the subjected VOCs and thus could be used in a sensor array for selective VOC sensing applications.

## 2. Experimental

### 2.1. Material preparation

Doped PANI structures functionalized with different metal embedded Pcs were prepared by interfacial chemical oxidative polymerization of aniline (Sigma Aldrich,  $\geq 99.5\%$  pure assay) using ammonium persulfate (APS) (Sigma Aldrich, 98% pure assay) as the oxidant and camphor sulfonic acid (CSA) (Sigma Aldrich, 99% pure assay) as the dopant. The organic phase was prepared containing 5 mmol of aniline in 100 ml hexane, while the aqueous phase was prepared by dissolving 10 mmol of APS in 200 ml DI water along with 2.5 mmol of CSA and 0.1 mmol of MPc. Six different types of metal embedded phthalocyanines used were copper (II) (Sigma Aldrich, dye content  $>99.0\%$ ), manganese (II) (Sigma Aldrich, dye content  $>85.0\%$ ), zinc (Sigma Aldrich, dye content  $>97.0\%$ ), iron phthalocyanines (Sigma Aldrich, dye content  $>90.0\%$ ), nickel (II) (Sigma Aldrich, dye content  $>85.0\%$ ) and cobalt (II) (Sigma Aldrich,  $\beta$  form, dye content  $>97.0\%$ ). All chemicals were used as received without any further purification before experimentation. Then the aqueous phase was mixed gradually into the organic phase and two separate phases were generated. The resulting mixture was kept undisturbed for 12 h at 5 °C. Then the material was filtered, sequentially washed with DI water, as well as acetone followed by vacuum drying at 60 °C for 48 h. In this study, the CSA-doped PANI structures functionalized with the six metal embedded Pcs are termed as PANI-CuPc, PANI-MnPc, PANI-ZnPc, PANI-FePc, PANI-NiPc and PANI-CoPc.



**Figure 1.** Schematic of the interdigitated electrodes and the drop casted sensing material.

## 2.2. Material characterization

FTIR spectra of doped PANI functionalized with metal Pcs were obtained from a spectroscope (BrukerTM Vertex-70) on KBr pellets for a range of  $4000\text{--}400\text{ cm}^{-1}$  with a resolution of  $8\text{ cm}^{-1}$ . X-ray photoelectron spectra were obtained for films mounted onto sample stubs utilizing a scanning XPS microprobe (PHI5000 versaprobe II, ULVAc-PHI, Inc.) with a monochromated AlK $\alpha$  x-ray gun. Pass energies of 187.85 eV and 23.5 eV were utilized for the survey spectra and elemental core-line spectra respectively. The atomic percentage composition was quantified from the high resolution spectra with the sensitivity factors provided by the manufacturer. Spectra alignment was done to the hydrocarbon component with C1s peak set at 285 eV. Transmission electron microscopy (FEI-Titan XFEI G2) and field emission scanning electron microscopy (Tescan MIRA3) was utilized for morphology studies. The TEM samples were prepared by drop-casting  $6\text{ }\mu\text{l}$  dispersed MPcs in DI water over 300 mesh carbon coated Cu grid.

## 2.3. Fabrication of the sensing element

Interdigitated copper electrodes were printed on a transparent  $180\text{ }\mu\text{m}$  thick flexible PI substrate with bands/gap dimension of  $400\text{ }\mu\text{m}$ . In a typical preparation method,  $0.05\text{ gm}$  of the structured powder was mixed with  $500\text{ }\mu\text{l}$  of DI water in a sample vial. Then the mixture was drop casted on a copper interdigitated circuit ( $5\text{ mm} \times 5\text{ mm}$ ) using the Doctor's blade method and kept in a vacuum oven for drying at  $60\text{ }^{\circ}\text{C}$  for 4 h. The typical size of the drop casted film was kept fixed at  $0.5\text{ cm} \times 0.4\text{ cm} \times 0.1\text{ cm}$ . The schematic of the copper interdigitated circuit board and the drop casted sensor are shown in figure 1.

## 2.4. Design and fabrication of the sensor system

An in-house VOC sensing setup was fabricated and used in this study. Figure 2 shows the schematic view of the sensing system. It consisted of a VOC vapor generator, a mixing chamber for the mixing of the vapor with the  $\text{N}_2$  for achieving the desired analyte concentration, a sensing chamber for the sensing of VOCs through the sensor films, and a data acquisition system for acquisition of the sensor array response.  $\text{N}_2$  was used as the carrier gas. After every successful sensing study, inert gas was purged for flushing out the residual vapors from the sensing chamber. The  $\text{N}_2$  gas

line flow is divided into two parts, where one goes to the vapor generator section and other goes directly to the sensing chamber through the mixing chamber.  $\text{N}_2$  flow was controlled separately in these two lines with the help of a mass flow controller and separate high precision needle valves. First, the inert environment was created in the sensing chamber by flowing only  $\text{N}_2$  through it, to avoid any degradation of the sensing surface from moisture. Then, a controlled amount of  $\text{N}_2$  was flowed into the vapor generator section, which consists of a bubbler with a particular amount of analyte (VOC), the analyte vapor was carried to the mixing chamber, where the analyte vapors were mixed with  $\text{N}_2$  in a particular proportion to achieve the desired VOC concentration, and then fed to sensing chamber and exposed to the sensor film for 600 s. An additional exhaust was used for system safety for avoiding unwanted pressure build-up in the flow lines. A similar kind of setup was utilized in several works [49, 50] and thus is considered here. The calibration of the VOC concentrations generated from the developed setup was performed utilizing a set of commercial metal oxide sensors. The sensor response was measured as the relative change in resistance of the sensor film due to VOC exposure. All the measurements were conducted at a relative humidity ( $R_H$ ) of 25% and a temperature range between  $20\text{--}25\text{ }^{\circ}\text{C}$ . After adsorption, residual vapors were flushed out of the system utilizing  $\text{N}_2$  flow. All the measurements were conducted in triplicate and the error bars indicated one standard deviation.

## 2.5. Electrical characterization

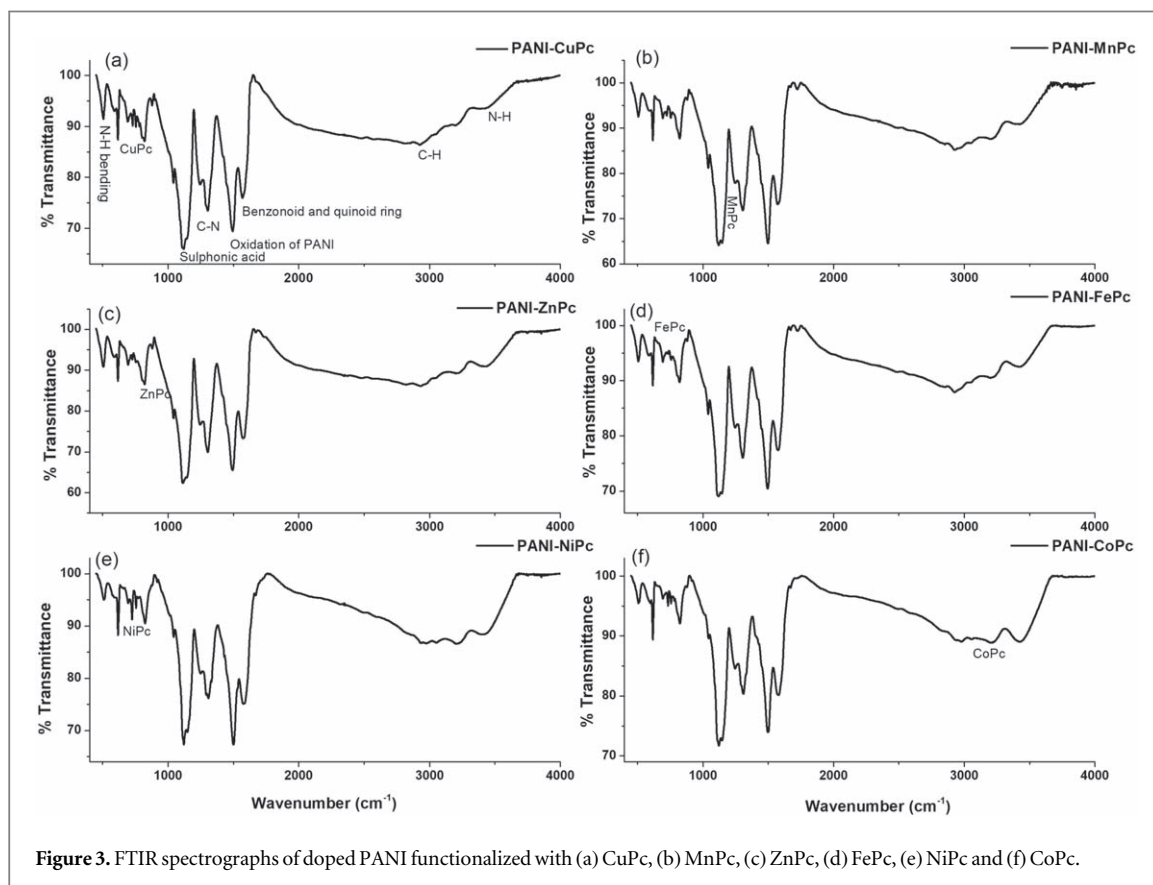
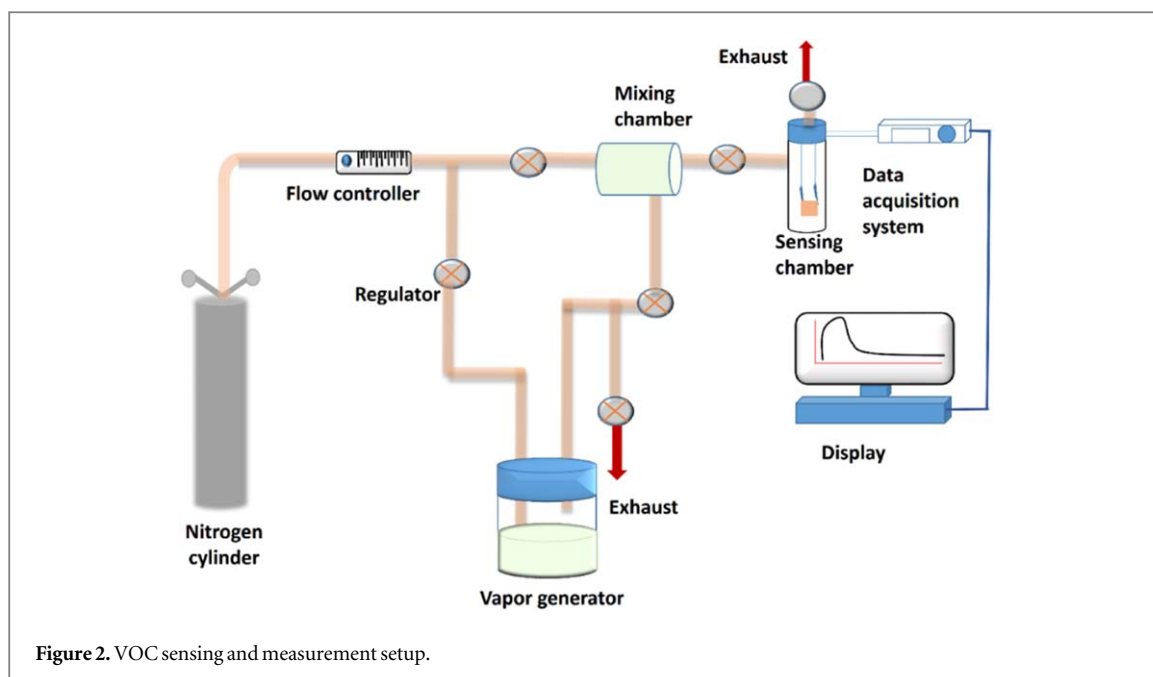
I–V measurements for VOC responses were conducted in the range of  $0\text{--}4\text{ V}$  by an I–V measurement system (Keithley 2602A). Considering  $R_0$  as pristine resistance of the sensor material and  $R$  is the resistance of the sensor material after exposure to the analyte vapor, the response of VOC sensor ( $R_s$ ) is defined as the ratio of the change in resistance of the sensor due to exposure to analyte vapor to the pristine resistance of the sensor as shown in equation (1).

$$R_s(\%) = \frac{(R - R_0) \times 100}{R_0} \quad (1)$$

## 3. Results and discussion

### 3.1. Material characterization and morphology characterization

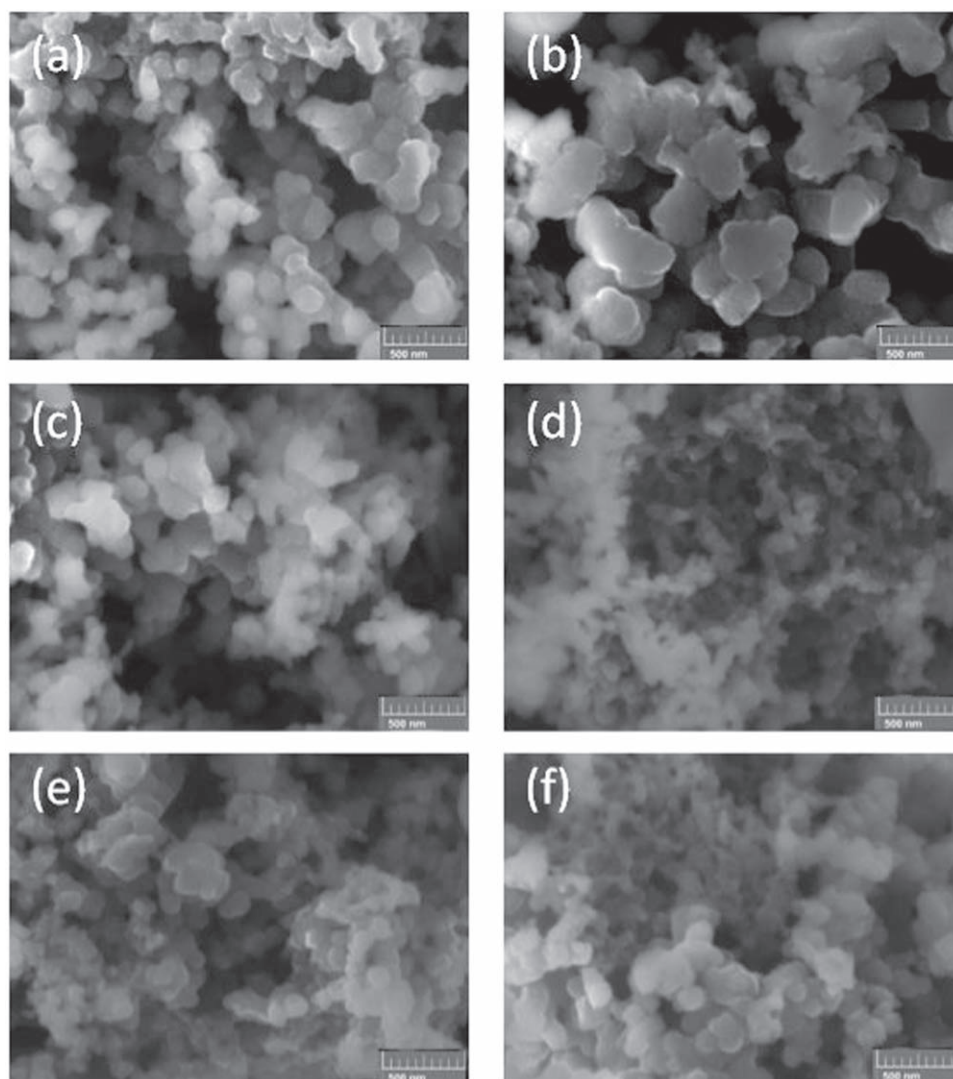
FTIR spectrographs of the six PANI-MPCs structures are shown in figures 3(a)–(f). The spectra are similar, and the peak positions corresponding to the oxidation of the polymer, different bond stretchings, and ring positions etc match well with the available literature values of doped PANI [41]. Particularly, peaks obtained around  $3433\text{ cm}^{-1}$ ,  $2920\text{ cm}^{-1}$ ,  $1570\text{ cm}^{-1}$ ,  $1488\text{ cm}^{-1}$ ,  $1300\text{ cm}^{-1}$ ,  $505\text{ cm}^{-1}$  and  $1170\text{ cm}^{-1}$  correspond to



N-H bond stretching, C-H bond stretching, the quinoid and the benzenoid ring in the polymer, oxidation of the polymer, C-N bond stretching, N-H out-of-plane bending and presence of the sulphonic acid group in the polymer as the dopant, respectively [41]. The presence of different MPcs was also confirmed from literature. Peaks around  $730\text{ cm}^{-1}$ ,  $754\text{ cm}^{-1}$ ,  $772\text{ cm}^{-1}$  and  $780\text{ cm}^{-1}$  confirmed the presence of CuPc in the PANI-CuPc complex [41]; peaks around

$1598\text{ cm}^{-1}$ ,  $1124\text{ cm}^{-1}$ ,  $1018\text{ cm}^{-1}$  and  $756\text{ cm}^{-1}$  confirmed the presence of MnPc in the PANI-MnPc complex [51]; peaks around  $721\text{ cm}^{-1}$ ,  $3100\text{ cm}^{-1}$ ,  $1652\text{ cm}^{-1}$ ,  $1498\text{ cm}^{-1}$  confirmed the presence of CoPc in the PANI-CoPc complex [51]. Peaks around  $730\text{ cm}^{-1}$ ,  $755\text{ cm}^{-1}$  and  $779\text{ cm}^{-1}$  confirmed the presence of NiPc in the PANI-NiPc complex [42]; peaks around  $729\text{ cm}^{-1}$  and  $750\text{ cm}^{-1}$  confirmed the presence of FePc in the PANI-FePc complex [42]; and





**Figure 4.** Scanning electron micrographs of the PANI structures functionalized with (a) CuPc, (b) MnPc, (c) ZnPc, (d) FePc, (e) NiPc and (f) CoPc.

peaks around  $700\text{ cm}^{-1}$  and  $800\text{ cm}^{-1}$  confirmed the presence of ZnPc in the PANI-ZnPc complex [51].

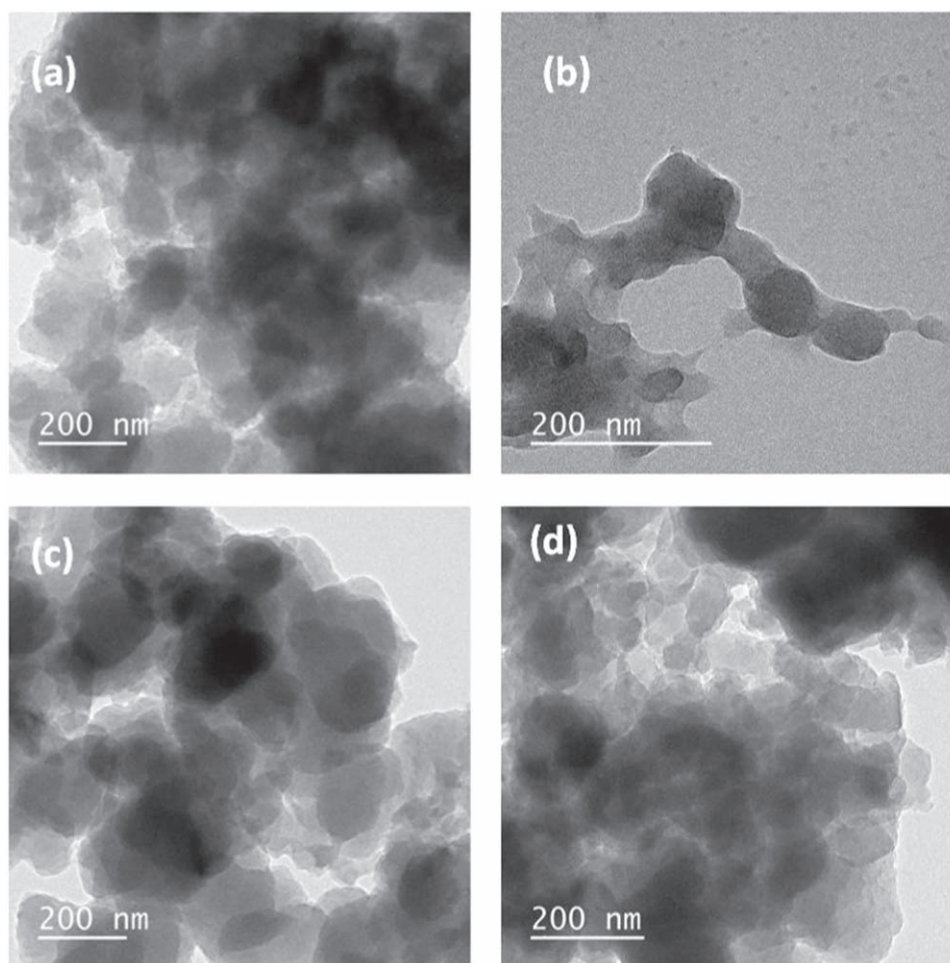
Morphologies of the six different types of MPcs were studied by FESEM, which are shown in figures 4(a)–(f). Although the initial composition of doped PANI was same for six types of complexes, but the variation in morphology was observed because of different nature of the MPcs. Globular structures of sizes 35–100 nm were seen for PANI-CuPc, while those of sizes 50–250 nm were seen for PANI-MnPc. Agglomerates in the size range 50–150 nm were seen for PANI-ZnPc. PANI-FePc was fibrous in nature with characteristic sizes less than 50 nm. PANI-NiPc and PANI-CoPc displayed a mixture of fibrous and globular morphologies with sizes 50–250 nm.

Micrographs from TEM study for sensor materials showed consistent results with that of the SEM study and are shown in figures 5(a)–(d) for PANI structures functionalized with (a) CuPc, (b) MnPc, (c) ZnPc, (d) CoPc respectively. Micrographs for PANI-FePc and

PANI-NiPc were not possible due to magnetic issues during imaging. Globular structures of sizes 40–100 nm for PANI-CuPc and sizes of 50–200 nm for PANI-MnPc were observed. Agglomerates in the size range 50–150 nm were observed for PANI-ZnPc. Mixed morphologies consisting of fibrous and globular structures were observed for PANI-CoPc with sizes 50–250 nm.

Compositional analysis was carried out utilizing XPS to investigate the nature of attachment of MPcs with the doped PANI. XPS survey spectra, atomic composition, deconvoluted spectra for N1s, O1s, S2p, C1s, and Cu2p of doped PANI functionalized with CuPc were studied and are shown in figures 6(a)–(g) respectively.

Survey spectra of PANI-CuPc confirmed the presence of Cu2p<sub>3</sub> (for CuPc), S2p (for CSA), N1s, C1s (for PANI) and O1s (for oxidation of aniline), as shown in figure 6(a). Atomic percentage spectra (figure 6(b)) confirmed the comparative composition



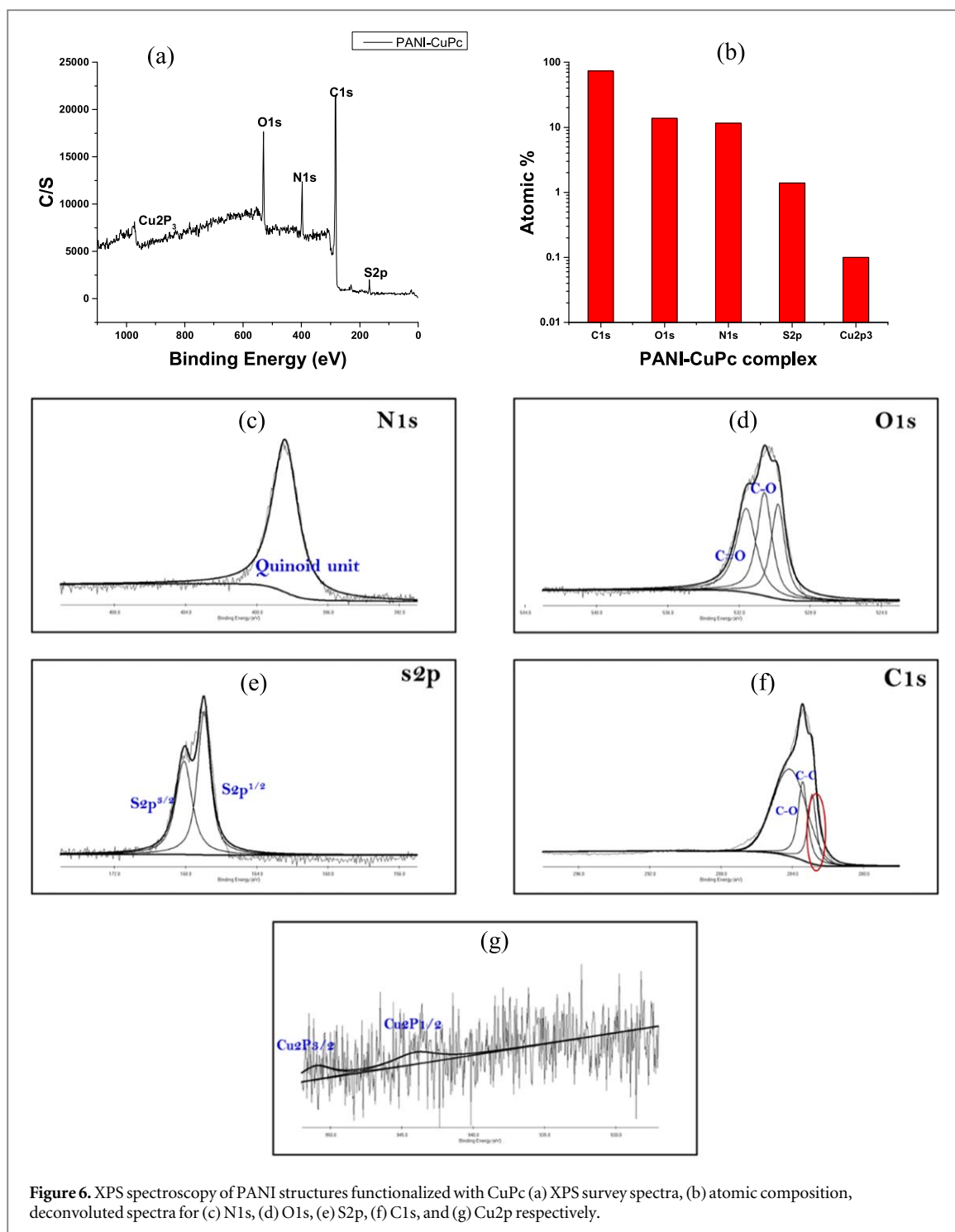
**Figure 5.** Transmission electron micrographs of the PANI structures functionalized with (a) CuPc, (b) MnPc, (c) ZnPc, (d) CoPc.

of the elements. From the deconvoluted spectra analysis, the presence of PANI, dopant, CuPc, and covalent bonding between CuPc and PANI—CSA in PANI-CuPc were confirmed as follows (figures 6(c)–(g)). C1s spectra shows the presence of C–C and C–O interactions. In N1s spectra, the protonated quinonoid ring presence was observed. A similar analysis was conducted for the O1s spectra where the presence of C=O and C–O bonds were observed. S2p signal corresponds to the dopant sulphonate anion affixed covalently with the main PANI chain. The spin–orbit doublet S2p<sub>1/2</sub> and S2p<sub>3/2</sub> confirmed dopant attachment to the main PANI backbone. Cu2p<sub>3/2</sub> signal corresponds to the CuPc affixed covalently with the main PANI chain. The spin–orbit doublet Cu2p<sub>1/2</sub> and triplet Cu2p<sub>3/2</sub> confirmed Pc attachment to the main PANI backbone. Similar studies conducted for other PANI-CSA-MPCs (not shown here) confirmed the covalent bonding of MPCs with PANI.

### 3.2. VOC sensing studies

The fabricated sensor films labeled as PANI-CuPc, PANI-FePc, PANI-MnPc, PANI-NiPc, PANI-ZnPc, PANI-CoPc were studied for VOC sensing. VOC

sensing studies were conducted with different concentrations of ethanol, isopropanol, acetone and formaldehyde in N<sub>2</sub> atmosphere. Screening experiments were conducted to choose the values of the concentrations to be studied, and based on these, for all analytes 150, 250, and 500 ppb were used. The percentage responses of PANI-CuPc to 150 ppb of ethanol, isopropanol, acetone and formaldehyde as a function of time are shown in figure 7(a). Resistance of the sensor materials increased with exposure to ethanol and isopropanol, whereas for acetone and formaldehyde, the resistance decreased. Response time was calculated as the time taken by the sensor to reach 63.3% of the maximum response with the exposure of analytes. As seen from figure 7(a), response time with exposure to 150 ppb of all analytes of PANI-CuPc were about 2.5 min for ethanol, 2 min for isopropanol, 4 min for formaldehyde and 3.5 min for acetone, respectively. The percentage response values at the saturated condition were about 32.0 for ethanol, 14.0 for isopropanol, 6.0 for formaldehyde and 1.2 for acetone, respectively. Comparative saturated percentage response of all of the studied PANI-MPCs (PANI-CuPc, PANI-FePc, PANI-MnPc, PANI-NiPc, PANI-ZnPc, PANI-CoPc) to 150 ppb of four VOCs (ethanol,

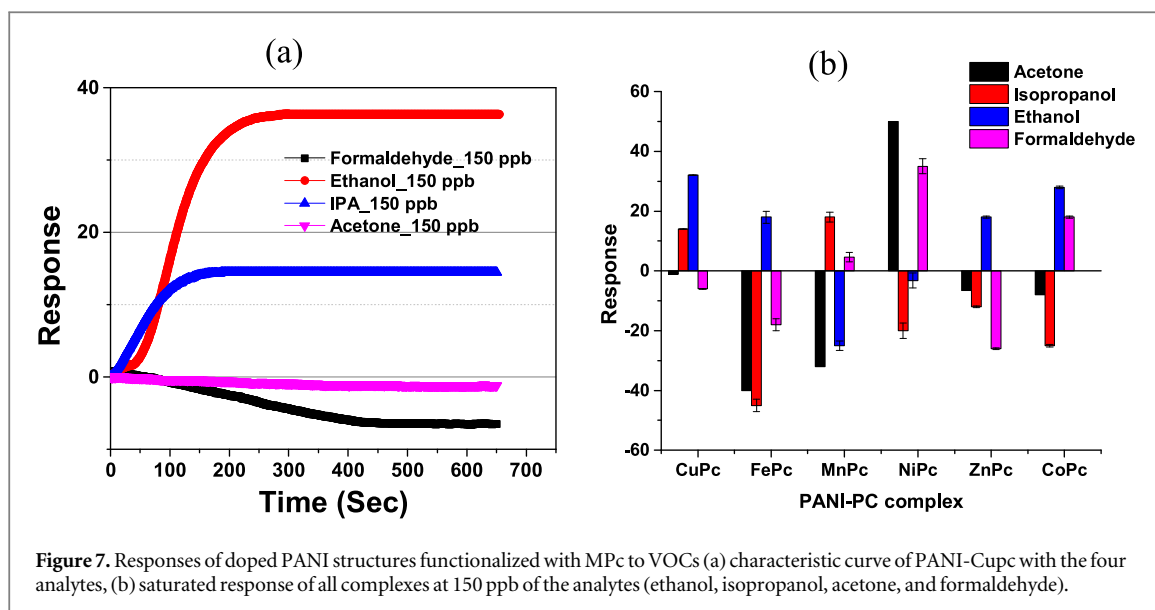


isopropanol, acetone and formaldehyde) were studied and shown in figure 7(b). With acetone exposure, a decrease in resistance was seen for all the complex material studied here, whereas for all other three analytes, a different kind of response characteristics was seen. Also for a similar nature of response characteristics (increase or decrease), response time was varied with different kinds of VOC. Collective responses of the sensor elements were analyzed as the sensor array for the VOC sensing application.

The saturated response value from all the sensors corresponding to the VOCs is presented in table 1.

These response values are used for analyzing the VOC discrimination ability of the sensor array using principal component analysis.

Sensitivity studies were done for all the PANI-MPCs to the studied analytes (ethanol, isopropanol, acetone and formaldehyde). Sensitivities were calculated from the characteristic curve of response versus analyte concentration. Calibration plots for all six types of complexes for isopropanol, formaldehyde, ethanol and acetone is shown in figures 8(a)–(d). Sensitivity was calculated from the slope of response versus concentration plots. For all the analytes studied



**Figure 7.** Responses of doped PANI structures functionalized with MPC to VOCs (a) characteristic curve of PANI-CuPc with the four analytes, (b) saturated response of all complexes at 150 ppb of the analytes (ethanol, isopropanol, acetone, and formaldehyde).

**Table 1.** Sensor array response matrix.

VOCs	CSA-doped PANI–phthalocyanine modified conducting polymer sensors						Conc. (ppb)
	CuPc	FePc	MnPc	NiPc	ZnPc	CoPc	
Acetone	−1.20	−40.01	−32.00	50.00	−6.50	−8.00	150
	−1.92	−64.00	−51.20	80.01	−10.40	−12.80	250
	−4.42	−147.20	−117.76	184.01	−23.92	−29.44	500
Isopropanol	14.00	−45.00	18.00	−20.00	−12.00	−25.00	150
	19.04	−61.20	24.48	−27.20	−16.32	−34.00	250
	34.27	−110.16	44.06	−48.96	−29.37	−61.20	500
Ethanol	32.01	18.00	−25.00	−3.20	18.00	28.00	150
	52.16	29.34	−40.75	−5.22	29.34	45.64	250
	93.88	52.81	−73.35	−9.39	52.81	82.15	500
Formaldehyde	−6.00	−18.00	4.60	35.00	−260	18.00	150
	−7.20	−21.60	5.52	42.00	−31.20	21.60	250
	−12.96	−38.88	9.936	75.60	−56.16	38.88	500

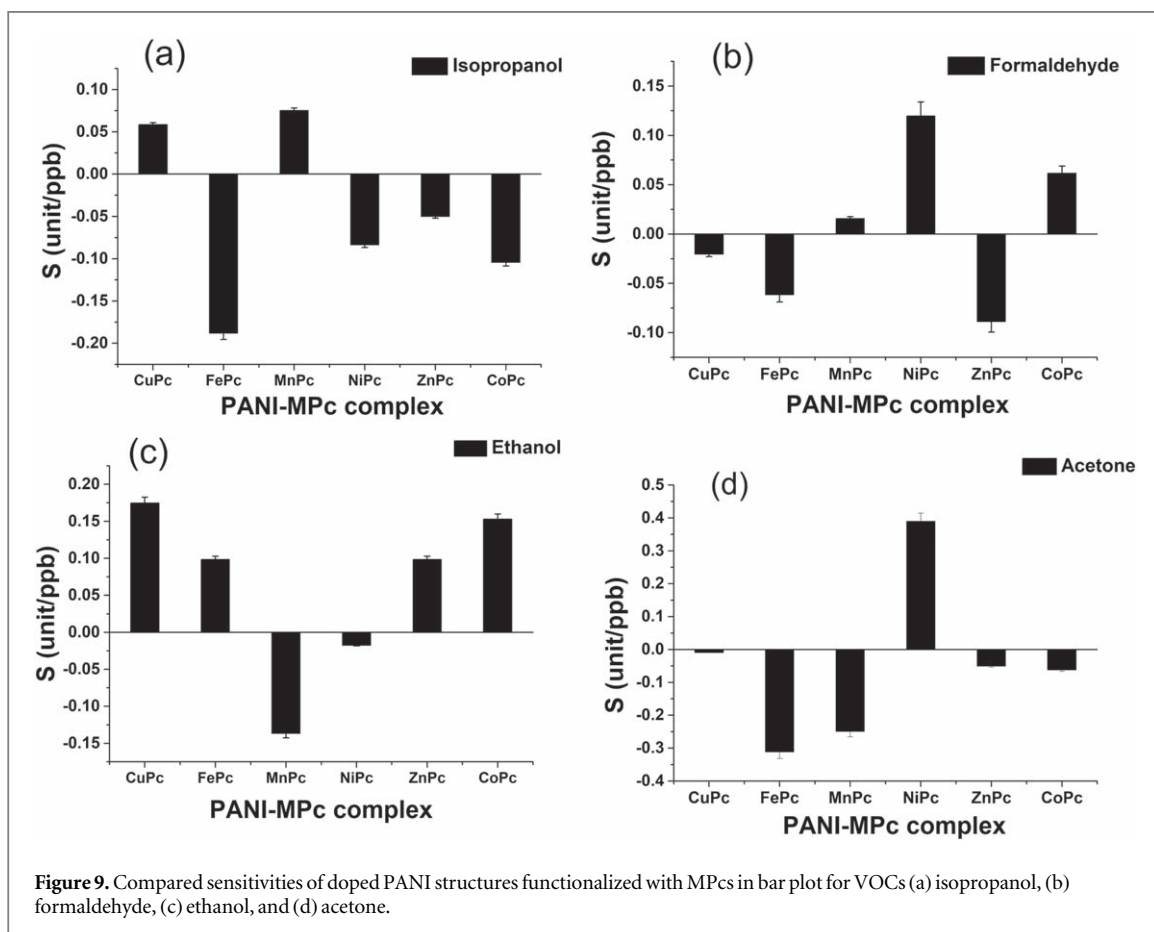
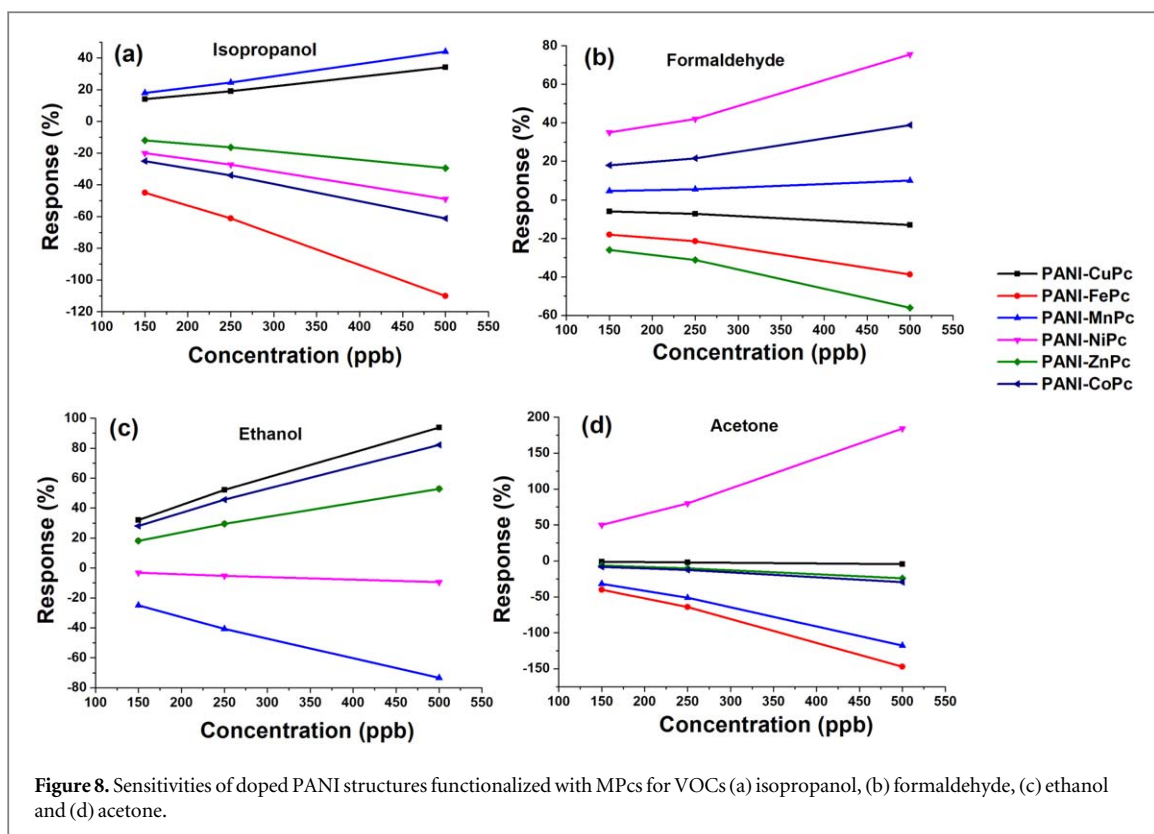
here, both positive and negative change in response was observed. Detailed bar plots for sensitivity are shown in figures 9(a)–(d). Maximum sensitivities for acetone with PANI-NiPc, formaldehyde with PANI-FePc, isopropanol with PANI-MnPc, and ethanol with PANI-CuPc, were observed.

Cross-sensitivities were observed for PANI functionalized with MPCs for some of the VOCs among the analytes studied here. Cross-sensitivities of PANI-CuPc were observed for ethanol and isopropanol. For PANI-FePc, cross-sensitivities were observed for acetone, isopropanol, and formaldehyde. Similarly, cross-sensitivities with acetone and ethanol for PANI-MnPc, acetone and formaldehyde for PANI-NiPc, acetone, isopropanol and formaldehyde for PANI-ZnPc, and ethanol and formaldehyde for PANI-CoPc were observed. Stability studies of the sensor materials were performed up to six months utilizing fresh sensor films fabricated from PANI-MPCs powder securely stored in the vacuum desiccator. One such stability plot for CuPc with the studied VOCs, each at a

concentration of 500 ppb, is shown in figure 10. Stability studies indicate that the material has aging effect, although their responses could be considered to be within acceptable limits with the studied VOCs.

Sensing mechanisms of the PANI-MPCs having covalently bonded MPCs responsible for selective sensing can be explained by interaction energy of the sensing material to that of the analytes. Lower the energy barrier between them better is the interaction and the nature of the difference in their Fermi level determines the nature of interaction. In a previous work from our group, CSA-doped PANI was utilized for sensing a set of different gases such as NO<sub>2</sub>, NH<sub>3</sub>, CO<sub>2</sub>, N<sub>2</sub> and sensing mechanism was investigated. It was observed that the energy barrier of interaction between PANI with the gases plays a key role for selective sensing [52]. Another study investigating the sensing mechanism was performed by our group considering these six kinds of MPCs (M = Cu, Mg, Mn, Co, Ni, and Zn) to several VOCs such as isoprene, acetone, ammonia, methanol, and methane utilizing DFT study with





support of experimental observations. The study attributed the selective sensing of the MPcs to their specific cavity structures and this was explained by

interaction energy and energy barrier of interaction between Fermi level of the sensor material with that of the VOC molecules [53]. Detailed theoretical studies

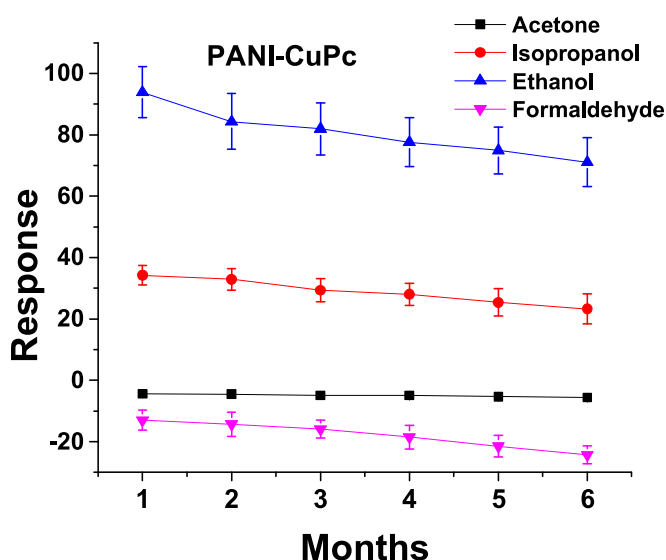


Figure 10. Responses at 500 ppb of VOCs as a function of time indicating the stability of doped PANI-CuPc.

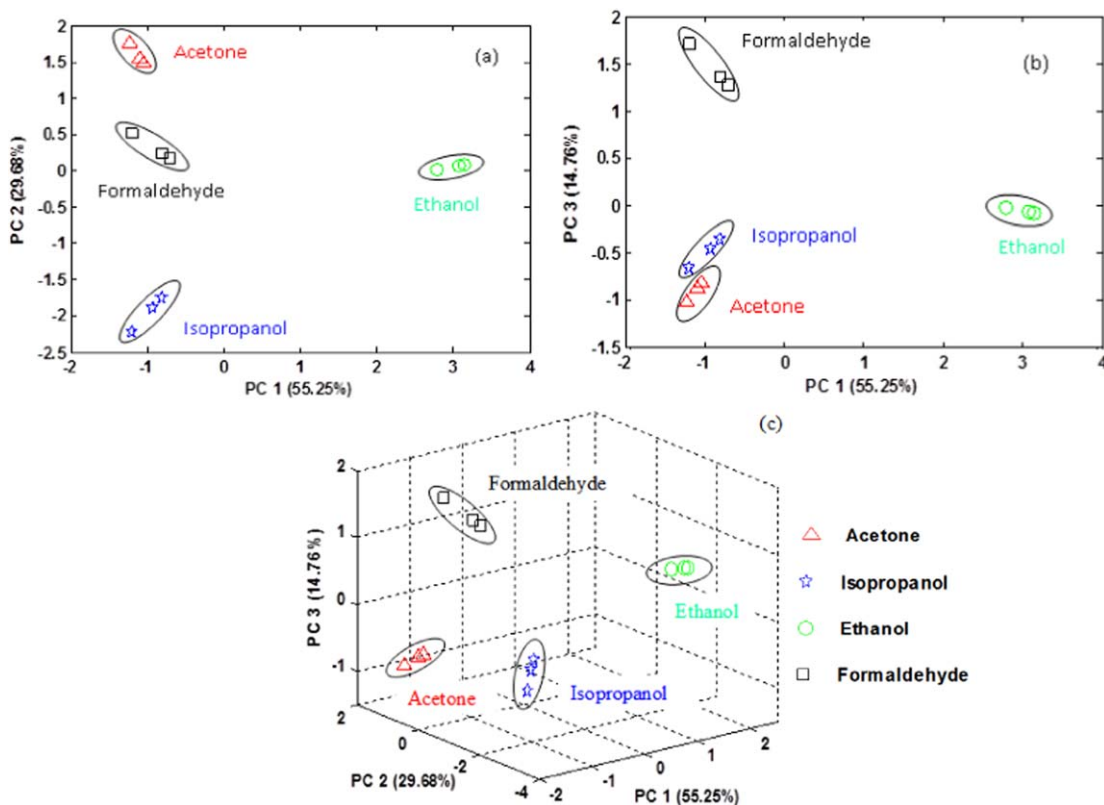


Figure 11. Principal component space plot for a six-element sensor array (a) PC1 and PC2 (b) PC1 and PC3 (c) PC1, PC2 and PC3.

of sensing mechanisms of CSA-doped PANI covalently attached with MPCs for VOC sensing is a subject of a future work.

### 3.3. VOC analyte recognition through PCA

Principal component analysis [47, 48] was implemented on the preprocessed sensor array response matrix, shown in table 1 for recognizing the tested VOCs.

Figure 11 shows the principal component space plots for the first three principal components.

The percentage information content possessed by the principal components are also shown in figure 11. The different VOCs are represented by the different colors and symbols. In figure 11(a), the PC1 versus PC2 plot shows that ethanol, isopropanol, acetone and formaldehyde are well separated from each other and the same type of VOC samples are clustered at a place

(enclosed by an oval). Similarly, in figure 11(b) PC1 and PC3 plot, a similar trend is seen though acetone and isopropanol appear to be in proximity but nevertheless well discriminated from each other. The 3D plot in figure 11(c) contains the first three principal component directions shows that all the VOCs are well separated and discriminated in principal component space. Hence, principal component analysis established that the sensor array constituted by the fabricated PANI-MPCs structures is well suited for the detection and identification of the subjected VOCs. Knowledge generated from this work can be utilized for the functionalization of different conducting polymers and utilization as a sensor array for selective sensing of analytes.

## 4. Conclusions

CSA-doped PANI structures covalently bonded with six kinds of metal phthalocyanines (Cu-Pc, Mn-Pc, Zn-Pc, Fe-Pc, Ni-Pc and Co-Pc) were successfully synthesized and fabricated. From XPS spectroscopy, covalent bonding between metal Pcs with CSA doped PANI was confirmed. Four different types of VOCs – acetone, isopropanol, ethanol, and formaldehyde were used for sensing in the concentration range of ppb. Different sensor materials showed distinctive signatures upon exposure to the VOCs. PCA analysis confirmed that the fabricated PANI-CSA-Pcs sensor array could detect, identify and discriminate among the subjected VOCs and thus could be used for selective VOC sensing applications.

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## ORCID iDs

Siddhartha Panda  <https://orcid.org/0000-0001-9131-4264>

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