

## Experimental investigation on thermal characterization of gasoline- ethanol blends

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**Abstract:** Petroleum products are now current consumption rate it will be depleting in upcoming decades. Ethanol usage is one of the transport sectors can fulfill the requirement and contribute to mitigating the greenhouse gas emissions of the vehicles. In order to expand the SI engine this can work on 100% ethanol or adding ethanol in petrol and use the blends of that. The intention of this work is to study the thermal characteristics of Gasoline and its E5, E10, E15 ethanol blends. All thermograms of heat flow exhibited at a 350C-2800C temperature range at heating rate of 100C/min in atmospheric air as medium. Transport properties like Thermal conductivity, Specific Heat capacity and Thermal diffusivity are studied using TPS500(s). This study concludes that ethanol blending is the lowest exhaust emissions with considerable improvement in the performance of the Spark Ignition (SI) engine and promising, Ethanol as a future fuel which can be fortunately replace petrol and its depletion problem.

### 1. Introduction

Biofuel initiative has been retreated with the aid of authorities guidelines within the quest for electricity protection thru partially changing the constrained fossil fuels and reducing the danger to the environment from exhaust emissions and worldwide warming. Ethanol is biodegradable and gave outcome notably much less air pollutants than the fossil gasoline. Fossil, gas exhaust is a potential carcinogen for the reason that the usage of alternative gas has been decreases the risks of most cancers as it decreases the production of cancer-inflicting compounds, including Carbon monoxide, Hydrocarbons. Bio-gas also produces fewer greenhouse gases consisting of CO<sub>2</sub>, HC and many others. When one of bio- gasoline or gas is charred, the carbon content material of the gasoline sent again to the atmosphere as CO<sub>2</sub>. Some vegetation are grown to make ethanol for biofuel draw CO<sub>2</sub> out of the atmosphere for photosynthesis, inflicting a reuse the manner that outcomes in less collection of CO<sub>2</sub> inside the atmosphere. Thus, bio-gasoline does not effect to international so petroleum does. Many students have suggested on ethanol-gas blends engine overall performance and emission's characteristics.

It has been a little distinction in strength performance, precise gas consumption, and thermal efficiency between the engines fueled with a gasoline combination of 15% ethanol (E15) [1-2].

An exploration learns on the University observed that with bio-gasoline mixes with engine electricity and specific fuel usage quite elevated. Bio-gas turned into additionally observed to produce lower exhaust CO<sub>2</sub> and HC with some difference between the NO<sub>x</sub> and smoke emissions of gas fuel and bio-gas. The fuel substitution is balanced via the measure of ethanol inside the mix. However, problems stand up, due to the



presence of water in the combination due to the fact commercially available ethanol isn't clearly found in an anhydrous nation. The generally accessible ethanol grades contain someplace in the range of 10% and 20% of water. Some neighborhood purification converts fermented sugar molasses to 190-evidence (or) commercial ethanol, it includes 5% water, and disposing of the ultimate water calls for unique ratio be brought of price [3-4].

The valve of E85, a blend of 85% ethanol and 15% fuel, for adaptable gasoline car's (FFV) has grew to become out to be mentioned. Blends with different ratios of ethanol in fuel are often used in numerous international locations around the sector, specifically Brazil (25 %), Australia (10 %), Canada (formally 10 %), USA (appropriate 10 %), and Sweden (acceptable five %). There is still argument approximately whether or not, how and to what volume ethanol in fuel may alternate the substances in the vehicle and motive over the top wear of parts within the gasoline framework and the engine. However, in forge in nations like USA, Germany the car industry has accepted the usage of gasoline with up to 10 % ethanol it gained't impact the warranty in their cars [5].

## 2. Experimental procedure

T-zero calibration i.e. Temperature check is done by using two operation, first operation is performed using no pans or without samples to get the baseline. Second operation is carried out by using the sapphire material alumina without pan placing on both the reference position. In both operations the cell is preheated, results of an initial equilibrium temperature are holding isothermal for 5 minutes. Temperature zero mass aluminum pans are appropriate since the samples are liquids and volatile. Temperature as well as sensitivity checks had done Al<sub>2</sub>O<sub>3</sub>.



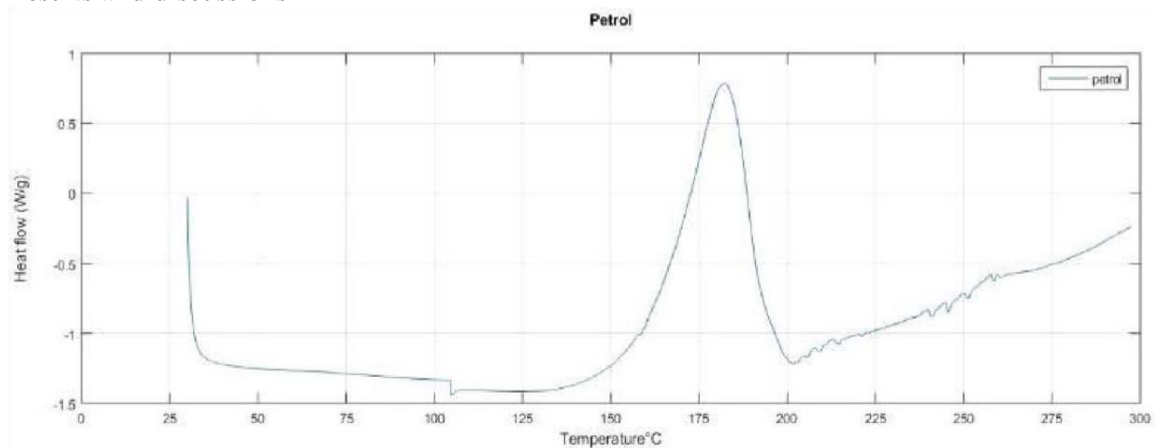
**Figure 1.** TG-DSC instrument Make NETZSCH STA 449F3

By the investigation of samples bioethanol, ethanol and its blends with petrol exhibit one reaction zone it means that the apparatuses constituting the samples are similar in nature and response interval zone is nearly same for all samples [6-7].

DSC combustion operation is carried out using STA 449F3, aluminum pan with heating rate of 100<sup>0</sup>C/min and the curve is evaluate in terms of peak temperature, reaction intervals and heat flow of the reactions. In air some material meets with partial combustion forming char which can affect results but in oxygen environmental most organic will go through the entire combustion for thus reason combustion the experiment is carry out in oxygen(O<sub>2</sub>) at atmospheric temperature [8]. Pans are esoteric sealed to avoid the

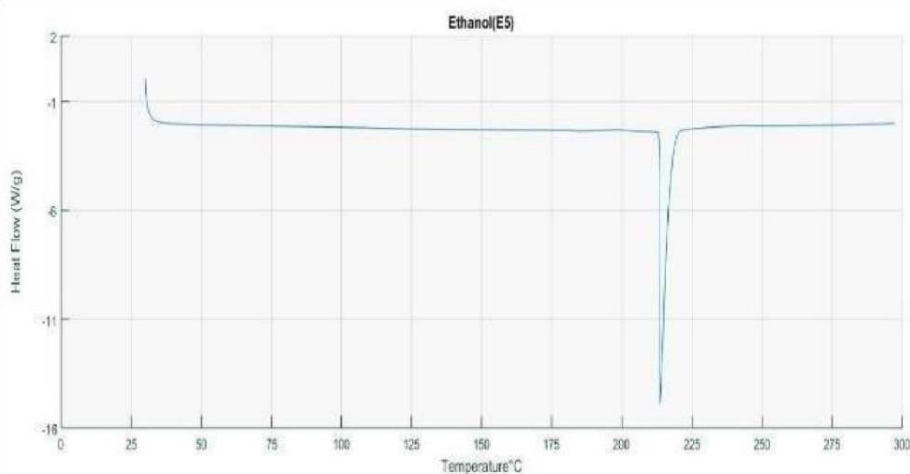
damage or the DSC cell. While starting the operation select the required temperature range 30-300°C Celsius and select the heating rate 10 °C/min and select the purge gas as oxygen for combustion operations and nitrogen gas purge gas for pyrolysis operation. Pyrolysis operation carried out in universal 4.5Aa TA instrument DSC-Q20 V24.10. To analyze and visualize data the following signals are selected time(min), temperature(deg(Celsius)), heat flow(W/g) and gas flow rate(ml/min). DSC pyrolysis curves were found by SHIMADZU INSTRUMENT, DSC-60 detector. The operation samples are examined with a heating rate of 10°C/min with nitrogen (N<sub>2</sub>) as atmosphere with flow rate of 80ml/min.

### 3. Results and discussions



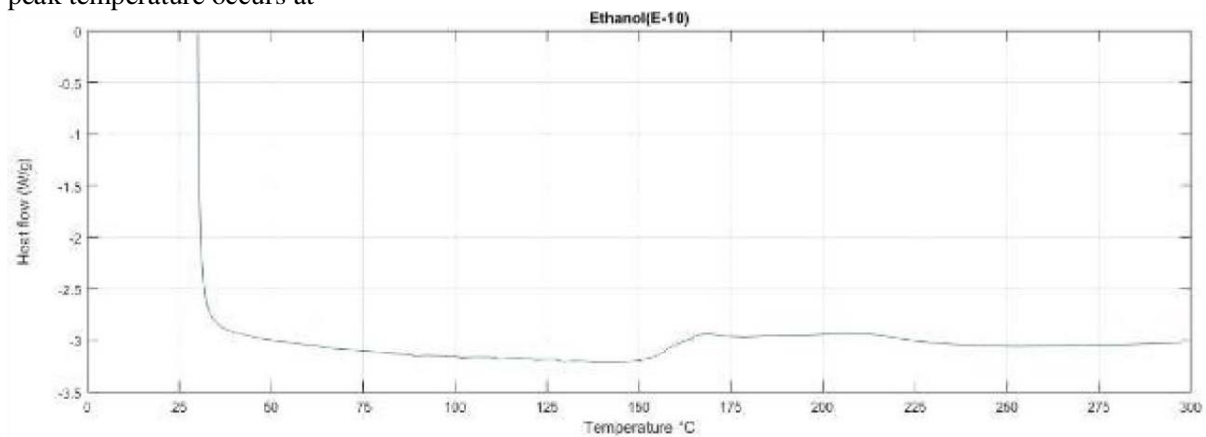
**Figure 2.** Q vs T for petrol (DSC)

Fig. 2 demonstrates the Q vs T for the petrol. By this diagram, we can analyze that the peak temperature for the petrol is around 180°C. The DSC curve remains constant at 30°C and drastically varies from 30°C to 125°C. During this time, the heat flow happens from the fuel to the atmosphere, which is an exothermic reaction. From 130°C to 180°C, the DSC curve shifts from exothermic to endothermic reaction; this can be treated as the preparatory phase for the combustion reaction. From 180°C onwards, the curve changes to an exothermic reaction [9].



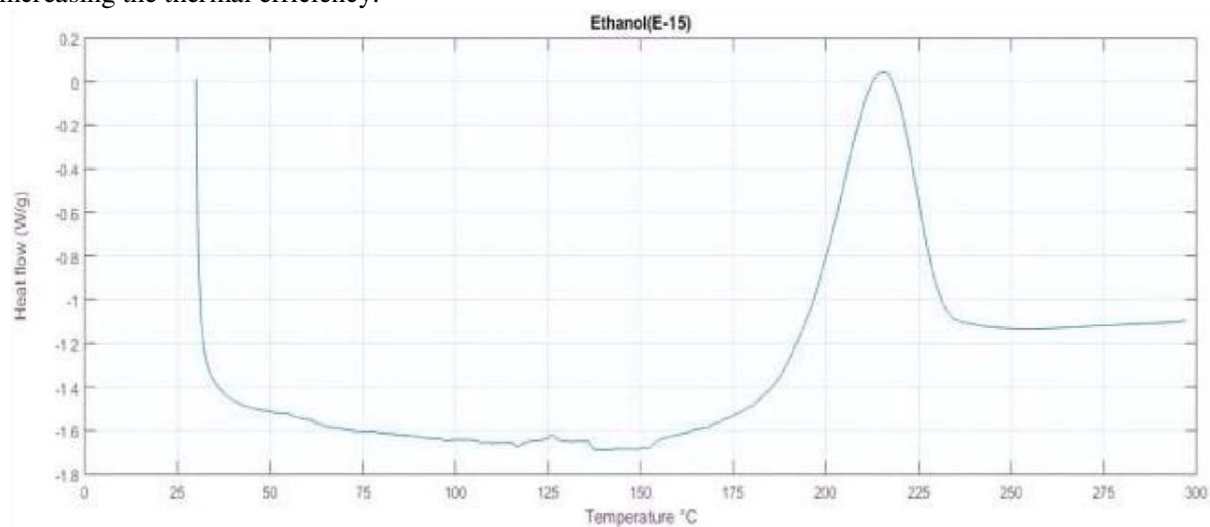
**Figure 3.** Q vs T for E-5(DSC)

Fig.3 demonstrates that Heat flow vs Temperature for E5 (ethanol 5% and petrol 95%) in these graph the peak temperature occurs at



**Fig:4.** Q vs T for E-10(DSC)

Fig 4. Shows that Q vs T for E-10(ethanol 10% and petrol 90%) the graph shows purely exothermic reaction for the given fuel. The peak temperature occurs at 210°C. Since the ethanol content in the fuel is 10% which will be easily evaporated during the combustion phenomena [11]. Therefore, for E10 peak temperature occurs at 215°C. For E10 the kinematic viscosity 0.5383mm<sup>2</sup> per sec which is highest compare to petrol 0.4872mm<sup>2</sup>/sec. therefore E10 blend exhibits peak temperature at endo thermic reaction [12]. E10 blend will be having more oxygen content compare to E5 and petrol, therefore combustion becomes better by increasing the thermal efficiency.



**Figure 5.** Q vs T for E-15(DSC)

Fig: 5 shows that Q vs T for E-15(15% ethanol and petrol 85%) by the above figure we can analyze that for E15 blend the reaction range will be in between 50°C to 210°C with the peak temperature off.

Since the octane number for E15 is around 98.6 when compare to E10, E5, petrol, 97.1, 95.2, 93.2 respectively, the increase in octane number of the fuel by the addition of ethanol has been absorbed[13]. The sense of the bigger evaporating cooling taken by the blends is the key to the improved  $\eta$ .

By adding ethanol to the gasoline, the peak pressure raised is significantly faster compare to the gasoline due to the minor octane number of the gasoline the higher-octane number of the fuel increases the compression ratio [14].

Fuel Blend	Density @15.6	API gravity (deg)	Kinematic Viscosity mm <sup>2</sup> /sec	Flash point	Fire point	Cloud Point	Heat of combustion MJ/L	Octane number
Petrol	0.7400	59.53	0.4872	-	25.0	-22	34.84	93.2
E5	0.7385	58.42	0.4925	-	27.0	>8	34.12	95.2
E10	0.7396	57.10	0.5383	-	29.0	>8	33.19	97.1
E15	0.7495	57.09	0.5619	-	29.1	>8	32.19	98.6

**Table 1.** Fuel properties of tested gasoline blends

#### 4. Conclusion

Based on this study work it can be suggested that:

In the present work DSC thermograms of E5, E10 and E15 are studied by comparing with gasoline. It concludes that the blending ethanol with gasoline is economical with reduced harmful pollutions. The peak temperature for E5 graph is like diesel with reduced enthalpy whereas the combustion thermogram of E10 blend is good economically with reduced peak temperature.

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