

Role of W-site substitution on mechanical and electronic properties of cubic tungsten carbide

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Abstract

In order to understand the role of W-site substitution on properties of cubic tungsten carbide (β -WC), we have investigated the structural, mechanical, and electronic properties of WXC_2 ($X = \text{Si, Sc, Ti, V, Cr, Ge, Y, Zr, Nb, Mo, Ru, Rh, Pd, Ag, Cd, Sn, Hf, Ta, Re, Os, Ir, Pt, Th, U}$) using first principles calculations based on density functional theory, within generalized gradient approximation. The structural optimization has carried out for all these compounds using force as well as stress minimization. The optimized structural parameters for experimentally known compounds are in good agreement with the available x-ray diffraction measurements and structural parameters for nineteen WXC_2 compounds are newly predicted. The W-site substitution of the above-listed elements into β -WC reduces the symmetry of the primitive lattice to tetragonal structure. The heat of formation (ΔH_f) and the mechanical stability studies are carried out to investigate the stability of these systems. The single-crystal elastic constants c_{ij} , elastic moduli of the polycrystalline aggregates, anisotropy in elastic constants and related properties of the WXC_2 materials have calculated and discussed in detail. The hardness of the above materials is predicted using two different criteria, based on the softest elastic mode as well as the Pugh's modulus ratio. There is a correlation in the hardness predicted from these two approaches except in the case of β -WC. The chemical bonding interaction between the constituents is analysed using the density of states, crystal orbital Hamiltonian population, and charge density for selected systems. All these compounds are predicted to be metal and our calculations suggest that W-site substitutions do not improve the hardness of β -WC. However, from the heat of formation studies, we have identified five new stable compounds such as CrWC_2 , NbWC_2 , ScWC_2 , YWC_2 , and UWC_2 with reasonably good hardness and those need experimental verifications.

Keywords: density functional theory, mechanical properties, electronic properties, carbides

(Some figures may appear in colour only in the online journal)

1. Introduction

In recent decades, tungsten carbide (WC) has attracted much attention from researchers and technologists for its application in the manufacturing of drilling and mining tools, mill

products including various end-mills and mill inserts, for the making of jewellery, surgical tools, industrial alloys etc [1–7]. Along with its applications in hard-metal industries, WC is found as a low cost alternative for Pt catalyst [8]. The practical interest on WC is due to its high elastic moduli, melting

point, hardness and catalytic property [7, 8]. These are interesting properties useful for various practical applications. The WC belongs to the carbides of group IV–VI transition metal compounds which have the highest melting points and are the hardest among all the compounds known [9]. Even though WC is not the carbide with the highest value of hardness or melting point [9], it is the most useful among others. This is mainly due to its sufficiently good high-temperature stability (up to 1000–1200 K) [10] compared to other carbides. In addition, the WC has a factor of 1.5–2 higher elastic moduli and a factor of 1.5–2 smaller thermal expansion coefficient in comparison with other transition metal carbides [11]. The traditional applications of WC in hard-metal industry is due to its attractive mechanical properties. Where as, the studies of Levy and Boudart [8] on the catalytic properties of WC made this material as an alternative for highly expensive Pt electrode in hydrogen evolution reactions. Recently many people have investigated the catalytic behaviour of WC using experiments and theory [12–16].

The history of tungsten carbide started when it was first synthesized by Moissan in 1893 [17]. Following decades, the commercial-scale production and industrial applications made this material popular among researchers and technologists [18–23]. The experimental and theoretical studies show that the W–C system includes two phases namely, higher carbide (WC) and semi-carbide (W_2C) [9] with several of their structural modifications. Different types of carbon atom distribution causes the formation of four polymorphs (α , β , γ , and ϵ) of semi-carbide of tungsten (W_2C). Higher tungsten carbide exists in two poly-morphs such as room temperature hexagonal phase (α -WC) and high-temperature (stable only above 2525 °C) cubic phase (β -WC) [24]. The β -WC was discovered by Sara in 1964 [24]. There are so many literature available on phase stability, electronic properties, elasticity, hardness etc of higher carbide WC [25–32]. The α -WC phase is also extensively investigated [6, 25–28, 33–38]. But there are comparatively less number of studies have done on β -WC. Even though β -WC is a high-temperature phase of WC, through a rapid quenching process, one can stabilize it at room temperature [7]. It was first considered as the high-temperature structural modification of W_2C [39–41]. But at later, it is concluded that β -WC is a high-temperature modification of higher carbide WC due to its ability to exist in stoichiometric form [10]. The studies on the structural stability of all the six W–C systems shows that α -WC and β -WC are the most and least stable respectively [25, 28, 42]. The hardness value of the β -WC is slightly higher than that of the α -WC [28] and this motivated us to substitute W site in β -WC to analyze the elastic properties and hardness. Because, a costless alternative for diamond like superhard material is essential for practical application and it keep the investigations for superhard/hard-metals more vibrant [43–46]. Some of the recent research works pointed out that the carbides are promising class of materiel for hard-metal industries [47–51]. Also, the application of the β -WC in the hard-metal industry is rare because of its meta-stable state at room temperature. Hence, it is important to improve its

stability by various substitutions without compromising its hardness. There is substantial works are done on improving the stability of transition metal nitrides without compromising their hardness [52–60]. It may be noted that the addition of other cubic carbides like VC_y can stabilize the cubic structure of WC [11].

The purpose of the present study is to understand the role of W-site substitution on structural, mechanical, and electronic properties of β -WC. Here, we use the first-principles calculation in the framework of density functional theory (DFT). Since hardness is an important but poorly defined property in microscopic scale; there are several traditional and empirical models which correlate hardness with other material properties especially with the elastic properties of crystals such as bulk modulus, shear modulus, Young's modulus, and Pugh's modulus ratio [61–66]. Recently, Rong Yu's group reported [67] that the softest elastic mode shows a better correlation with hardness compared to other elastic properties. So, here the value of hardness is calculated based on the smallest Eigenvalue [67] as well as Pugh's modulus ratio [66]. The results from present calculations may be useful for the practical applications of W-site substituted systems instead of pure β -WC.

2. Computational details

The *ab initio* total energy calculations for all the systems in this work have been performed using the DFT as implemented in the Vienna *ab initio* simulation package (VASP) [68–70]. As the generalized gradient approximation (GGA) generally improves the prediction of structural and elastic properties [71], the exchange-correlation potential term has been considered within the GGA formulated by Perdew, Burke and Ernzerhof [72] with projector augmented wave (PAW) method. We have used $1 \times 1 \times 2$ supercell with four atoms for all the WXC_2 systems. The valence electrons considered in the calculations for most of the transition metals (Ti, Cr, Ru, Rh, Pd, Ag, Cd, Hf, Ta, Os, Ir, and Pt), except Sc, V, Y, Zr, Nb, Mo, and Re are from the outermost *s* and *d* orbitals. But in the remaining cases, we considered the semicore *p* orbital electrons also apart from the electrons from outermost *s* and *d* orbitals. Whereas, *s* and *p* electrons are considered for p-block elements, and the electrons from the outermost *f* and *d* orbitals are included for the f-block elements. For W, the outermost orbital electrons such as 6 *s* 5 *d* are considered and for C the 2 *s* 2 *p* electrons are accounted in the calculations. Accurate Brillouin zone integration is carried out using the standard special *k*-points technique of Monkhorst Pack (MP) [73] with a grid size of $12 \times 12 \times 12$ for structural optimizations and elastic constant calculations. We have used a Γ -centered grid of $12 \times 12 \times 12$ for the density of states (DOS) calculations and crystal orbital Hamiltonian population (COHP) analysis. The plane-wave energy cut-off which restricts the number of plane waves in the basis set is set to be 600 eV in all the calculations. The structures are relaxed until the difference of total energy within the SCF convergence threshold of 10^{-6} eV/atom.

3. Results and discussions

3.1. Structural details

At room temperature, WC crystallizes in a hexagonal structure with space group $P\bar{6}m2$ (α -WC) [33]. But, the cubic NaCl-type phase (space group $Fm\bar{3}m$) of WC is known to be a high-temperature phase which can be stabilized at room temperature with a rapid quenching process [7]. In β -WC, the C atoms occupy all octahedral interstitials in the fcc sublattice of W and can form a stoichiometric compound. It may be noted that the bcc phase of W forms the carbide with fcc structured metal sublattice i.e. the presence of carbon induce changes in the crystal structure of the metal and leads to a changes in the symmetry of the metal sublattice [10]. Already several WXC_2 phases were synthesized and their structures are characterized [74–77]. Using the experimental structural information as input, we have obtained the substituted systems WXC_2 by replacing 50 percentage of W atoms in β -WC by other elements ($X = Si, Sc, Ti, V, Cr, Ge, Y, Zr, Nb, Mo, Ru, Rh, Pd, Ag, Cd, Sn, Hf, Ta, Re, Os, Ir, Pt, Th, U$). We introduced the new elements in the Wyckoff 1c site (0.5, 0.5, 0). Whereas, the remaining W atoms were placed in the Wyckoff site of 1b (0, 0, 0.5) and carbon atoms at the 1a (0, 0, 0) and 1d (0.5, 0.5, 0.5) sites. The analysis of structural parameters from structural optimization for the new systems shows a tetragonal $P4mmm$ structure as primitive due to reduction in the symmetry elements by W-site substitution. The estimated equilibrium structural parameters for the ground state geometry for all the considered compounds are listed in table 1, where the comparison is made with available experimental data and the corresponding crystal structure is displayed in figure 1.

From the comparative analysis of predicted equilibrium structural parameters with corresponding experimental data, it can be seen that most of the systems show good agreement. Even though they are very close, one can notice that the computed lattice constants are slightly overestimated since we have used GGA potential for all our calculations. As all the considered compounds are having transition metals, the Coulomb correlation effect may be important to consider to predict the equilibrium lattice parameters accurately. So, we have made additional test calculations for $ZrWC_2$ including Coulomb correlation effect using GGA+U method with U value of 4eV for both Zr and W [78, 79]. The comparative analysis of structural parameters from both the calculations show that, GGA calculations give better agreement with the experimental lattice parameters than the GGA+U results (GGA gives 1.16 %, deviation in equilibrium volume with experimental value, whereas, GGA+U shows 2.48 % deviation). So, we have proceeded with GGA calculations for remaining systems since it is more reliable and computationally less expensive.

Further, the experimental lattice parameters for $WReC_2$ reported in the literature [77] it is stated that the strong x-rays scattering from the transition metal compared with C atom, they could observe the position of transition metal alone reliably. For the position of C atom they have assumed that it will occupy the octahedral voids. Interestingly, the equilibrium

Table 1. The optimized structural parameters for WXC_2 systems.

Compound	a (Å)	c (Å)	V (Å ³)
WSiC ₂	2.975	4.509	39.911
WScC ₂	3.166	4.387	43.98
WTiC ₂	3.079	4.325	41.00
WVC ₂	3.045 ^a	4.306 ^a	39.92 ^a
	3.033	4.268	39.27
WCrC ₂	2.988 ^b	4.226 ^b	37.74 ^b
	3.037	4.248	39.19
WGeC ₂	3.038	4.673	43.14
WYC ₂	3.307	4.546	49.72
WZrC ₂	3.204	4.490	46.09
	3.182 ^c	4.500 ^c	45.56 ^c
WNbC ₂	3.128	4.423	43.28
WMoC ₂	3.092	4.384	41.92
WRuC ₂	3.084	4.328	41.17
WRhC ₂	3.106	4.318	41.66
WPdC ₂	3.145	4.355	43.75
WAgC ₂	3.194	4.420	45.10
WCdC ₂	3.227	4.539	47.28
WSnC ₂	3.152	4.847	48.16
WHfC ₂	3.185	4.248	45.36
	3.148 ^d	4.452 ^d	44.12 ^d
WTaC ₂	3.127	4.429	43.31
	3.083 ^e	4.360 ^e	41.44 ^e
WReC ₂	3.089	4.370	41.69
	2.899 ^f	4.101 ^f	34.49 ^f
WOsC ₂	3.103	4.344	41.83
WIrC ₂	3.130	4.329	42.41
WPtC ₂	3.152	4.403	43.75
WThC ₂	3.463	4.780	57.34
WUC ₂	3.312	4.568	50.11

^a Denbnovetskaya [74] (ICSD 618962).

^b Rogl *et al* [75] (ICSD 619083).

^c Eremenko *et al* [76] (ICSD 619104).

^d Eremenko *et al* [76] (ICSD 618065).

^e Denbnovetskaya [74] (ICSD 618866).

^f Lawson [77] (ICSD 618713).

lattice parameter reported in this literature for $WReC_2$ (4.101 Å) is found to be in excellent agreement with the lattice parameter of 4.100 Å, reported for $WReC_{0.8}$ recently [80]. So, one can conclude that the equilibrium lattice parameter for $WReC_2$ reported in the literature is in fact that of $WReC_{0.8}$. This observation could explain why the calculated equilibrium volume for $WReC_2$ is deviating very much from the corresponding experimentally reported value than that for all the other compounds considered in the present study.

Apart from various approximations involved in our calculations the temperature effect also will cause some differences since the results from the present study is applicable for 0K whereas, the experimental results correspond to finite temperature.

3.2. Enthalpy of formation

Enthalpy of formation is an important parameter to understand the thermodynamic stability of solids. At ambient conditions the volume change in a solid is quite small and hence the

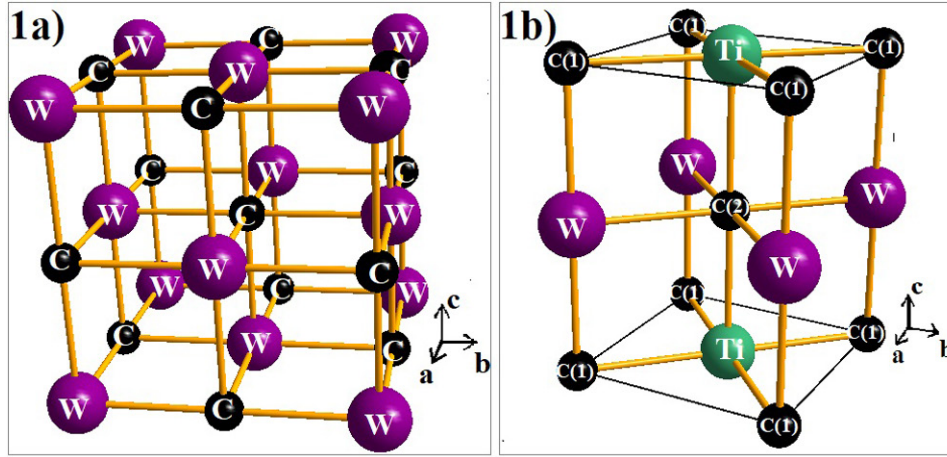


Figure 1. Optimized crystal structures of (a) β -WC and (b) TiWC_2 .

PV terms can be neglected in the free energy of the system. Therefore, the enthalpy of formation can be compared with internal energy change. By excluding the effect of entropy contribution, the enthalpy of formation for β -WC can be calculated as,

$$\Delta H_f^{\text{WC}} = E_t^{\text{WC}} - (E_t^{\text{W}} + E_t^{\text{C}}). \quad (1)$$

Where E_t^{WC} , E_t^{W} , and E_t^{C} are the total energy for β -WC, bcc-W and C(graphite), respectively obtained from structural optimization. Similarly, enthalpy of formation for WXC_2 can be calculated as,

$$\Delta H_f^{\text{WXC}_2} = E_t^{\text{WXC}_2} - (E_t^{\text{W}} + 2E_t^{\text{C}} + E_t^{\text{X}}) \quad (2)$$

where $E_t^{\text{WXC}_2}$ and E_t^{X} are the ground state total energy of the WXC_2 (tetragonal P4mmm) and X systems, respectively obtained from our structural optimizations. By substituting the total energy values from first principles calculations in equations (1) and (2), we have obtained the enthalpy of formation of β -WC and WXC_2 compounds and are given in table 2. From these values, it is clear that Sc, Ti, V, Cr, Y, Zr, Nb, Hf, Ta and U substituted systems are thermodynamically stable. It may be noted that WTiC_2 , WVC_2 , WZrC_2 , WHfC_2 and WTaC_2 are experimentally found to be stable compounds and our theoretical predictions are in consistent with these experimental observations. Among the considered systems WScC_2 , WCrC_2 , WYC_2 and WNbC_2 also found to be thermodynamically stable according to our total energy calculations. We hope that the present study will motivate the experimentalists to synthesis these newly predicted systems.

From the calculated $\Delta H_f^{\text{WXC}_2}$ values, it is clear that Sc, Ti, V, Cr, Y, Zr, Nb, Mo, Hf, Ta and U substitutions in the W-site form stable phase and among them Ti is the most favourable substituent to have stable phase.

3.3. Role of W-site substitution on elastic properties of β -WC

The single crystal elastic constants are significant parameters that characterize the deformation capacity of materials under an externally applied stress. Determination of single crystal elastic constants are essential because they are closely related

Table 2. Enthalpy of formation ($\Delta H_f^{\text{WXC}_2}$) in kJ mol^{-1} and eV/atom of WXC_2 compounds.

Compound	$\Delta H_f^{\text{WXC}_2}$ (kJ/mol)	$\Delta H_f^{\text{WXC}_2}$ (eV/atom)	Experimentally Available
β -WC	9.47	0.05	
WSiC_2	175.6	0.46	No
WScC_2	-164.48	-0.43	No
WTiC_2^{a}	-195.66	-0.51	Yes
WVC_2^{b}	-109.55	-0.28	Yes
WCrC_2	-9.21	-0.02	No
WGeC_2	280.49	0.73	No
WYC_2	-10.41	-0.03	No
WZrC_2^{c}	-160.82	-0.42	Yes
WNbC_2	-134.06	-0.35	No
WMoC_2	5.73	0.01	No
WRuC_2	179.11	0.46	No
WRhC_2	191.29	0.50	No
WPdC_2	276.43	0.72	No
WAgC_2	438.45	1.14	No
WCdC_2	453.55	1.18	No
WSnC_2	361.10	0.94	No
WHfC_2^{d}	-185.41	-0.48	yes
WTaC_2^{e}	-128.99	-0.33	Yes
WReC_2^{f}	192.51	0.50	Yes
WOsC_2	279.70	0.72	No
WIrC_2	282.46	0.73	No
WPtC_2	329.79	0.85	No
WThC_2	127.42	0.33	No
WUC_2	-57.90	-0.15	No

^a Denbnovetskaya [74] (ICSD 618962).

^b Rogl *et al* [75] (ICSD 619083).

^c Eremenko *et al* [76] (ICSD 619104).

^d Eremenko *et al* [76] (ICSD 618065).

^e Denbnovetskaya [74] (ICSD 618866).

^f Lawson [77] (ICSD 618713).

to various fundamental physical properties of the system. It gives information about the chemical bonding, mechanical stability, stiffness, and sound velocity. Moreover, it is used as a tool to predict the material's hardness. Investigation of the elastic properties also provides valuable information about

Table 3. Calculated values of the independent elastic constants (c_{ij} , in GPa), bulk moduli (B, in GPa), shear moduli (G, in GPa), Young modulus (E, in GPa), Poisson's ratio (ν), and inverse of Pugh's index (B/G) for β -WC and WXC₂ systems.

Compound	c_{11}	c_{12}	c_{13}	c_{33}	c_{44}	c_{66}	B	G	E	B/G	ν
β -WC	846.2	192.4			85.7		410.3	151.9	405.6	2.70	0.307
	696.5 ^a	215.5 ^a			122 ^a		375.9 ^a	160.7 ^a	422.7 ^a	2.34 ^a	0.313 ^a
	706.5 ^b	191.4 ^b			151.6 ^b		363.1 ^b	187.7 ^b	480.4 ^b	1.93 ^b	0.279 ^b
WSiC ₂	756.97	162.64	132.84	438.69	119.58	265.89	302	187.7	466	1.6	0.242
WScC ₂	618.82	140.90	119.31	739.42	178.73	146.48	303	201	494	1.5	0.228
WTiC ₂	756.91	153.63	145.69	800.80	178.41	157.51	356	218	543	1.6	0.246
WVC ₂	793.73	168.24	158.40	825.46	151.95	150.55	376	206	522	1.8	0.268
WCrC ₂	784.50	183.71	171.43	797.42	100.26	115.88	380	164	430	2.3	0.311
WGeC ₂	219.13	72.67	132.29	215.47	87.76	111.94	146	72	185	2.0	0.289
WYC ₂	453.51	125.67	104.99	600.60	158.31	106.15	241	158	389	1.5	0.231
WZrC ₂	516.43	248.08	123.40	702.10	167.01	233.38	302	190	471	1.6	0.241
WNbC ₂	779.59	160.50	151.70	788.32	149.71	137.04	364	199	505	1.8	0.269
WMoC ₂	808.15	186.64	187.95	791.56	81.70	89.84	392	146	390	2.7	0.334
WRuC ₂	729.15	216.20	188.16	778.16	32.41	67.28	380	98	270	3.9	0.382
WRhC ₂	810.68	224.51	188.83	827.58	25.32	104.68	406	103	286	3.9	0.383
WPdC ₂	562.54	184.03	184.63	687.19	32.99	90.39	323	88	243	3.7	0.375
WAgC ₂	484.43	163.53	163.76	593.09	43.25	87.69	282	89	242	3.2	0.356
WCdC ₂	455.42	148.34	156.16	474.09	67.62	95.40	256	101	268	2.5	0.326
WSnC ₂	596.59	172.24	115.17	342.71	95.21	191.34	249	143	359	1.7	0.260
WHfC ₂	711.31	151.08	133.69	752.08	170.04	144.15	335	205	510	1.6	0.246
WTaC ₂	827.00	169.70	161.75	824.44	148.86	140.06	385	204	520	1.9	0.275
WReC ₂	787.85	225.68	219.28	777.16	13.96	14.70	409	72	204	5.7	0.417
WOsC ₂	724.12	236.54	222.51	774.88	7.28	18.62	398	62	177	6.4	0.426
WIrC ₂	662.10	239.71	195.43	819.84	-1.73	74.72	378	55	158	6.9	0.430
WPtC ₂	561.59	222.15	215.26	642.35	-10.45	86.61	341	29	84	11.8	0.459
WThC ₂	325.75	116.20	127.87	423.30	94.34	57.81	200	93	241	2.2	0.299
WUC ₂	470.05	172.41	148.52	657.29	90.69	40.92	280	103	276	2.7	0.336

^a Calculated by CASTEP with GGA scheme in [82].^b Calculated by FLAPW with GGA scheme in [83].

thermodynamic properties such as specific heat, thermal expansion, and Debye temperature. It implies that the elastic constants are important parameters while selecting suitable materials for many practical applications. There are several experimental methods to find out the single crystal elastic constants of materials. It needs a perfect single crystal of the materials with sufficient dimension which in most of the cases difficult to synthesis. So, it signifies the importance of the theoretical calculation of elastic constants. It is well known that the elastic properties of a solid belong to the most fundamental ground-state properties that can be predicted from the first-principles total-energy calculations. [71]

The single crystal elastic constant values measure the response of the material to the external stress. The first three diagonal elements c_{11} , c_{22} , c_{33} are the coefficient of uniaxial stress along the principal directions $\langle 100 \rangle$, $\langle 010 \rangle$, and $\langle 001 \rangle$, respectively [81]. Similarly, the remaining diagonal elements c_{44} , c_{55} , c_{66} are the coefficients corresponds to the shear stress between planes (100) and (010), (010) and (001), (001) and (100), respectively. Whereas, the off-diagonal elements i.e. c_{ij} with $i \neq j$ are called biaxial elements represents the shear and normal strains.

In this work the single crystal elastic constants of WXC₂ (X = Si, Sc, Ti, V, Cr, Ge, Y, Zr, Nb, Mo, Ru, Rh, Pd, Ag, Cd, Sn, Hf, Ta, Re, Os, Ir, Pt, Th, U) are calculated at their equilibrium volume obtained from structural optimization using the

change in total energy under various deformation as implemented in VASP. The elastic constants of a material can be tuned and modified by substitutions. The corresponding modified values of elastic constants depend on the properties of the substituents, and the substituent-host matrix interactions. As discussed earlier, due to the W-site substitution in β -WC, the system loses some of its symmetry elements and hence the primitive cell of all the WXC₂ compounds can be described in simple tetragonal structure as shown in figure 1. The elastic properties of cubic crystals can be fully described through three independent elastic constants, i.e. c_{11} , c_{12} , and c_{44} . On the other hand, the tetragonal structure has six independent elastic constants such as c_{11} , c_{12} , c_{13} , c_{33} , c_{44} , and c_{66} [82]. The knowledge of single crystal elastic constants is important because the whole variety of polycrystalline elasticity can be described by means of it [83]. The calculated values of elastic constants (c_{ij}), bulk modulus B, shear modulus G, Young's modulus E, Poisson's ratio ν and inverse of Pugh's modulus ratio or Pugh's index (B/G) for all the systems considered in the present study are listed in table 3. Also, the table 3 contains calculated.

For the requirement of mechanical stability of a tetragonal (I) class ($4/mmm$) crystal structure, the values of independent elastic constants should satisfy the conditions $c_{11} > |c_{12}|$, $2c_{13} < c_{33}(c_{11} + c_{12})$, $c_{44} > 0$, $c_{66} > 0$ [84]. From the table 3, the estimated values of elastic constants reveal that Ir and

Pt substituted β -WC systems are mechanically unstable; whereas, all the other systems under investigation satisfy the above Cauchy's mechanical stability criteria. The bulk moduli(B) and shear moduli(G) for polycrystalline materials are usually obtained from single crystal elastic constants based on two averaging methods namely Voigt and Reuss methods. The former method assumes uniform strain throughout a polycrystal and defines B_V and G_V as a function of elastic stiffness constants c_{ij} [84]. But the later method assumes uniform stress and gives B_R and G_R as a function of elastic compliance constants s_{ij} , which are the inverse matrix element of c_{ij} [85]. According to these methods, B and G for the tetragonal system are given as [25],

$$B_V = 1/9(c_{11} + c_{22} + c_{33}) + 2/9(c_{12} + c_{23} + c_{13}) \quad (3)$$

$$G_V = 1/15(c_{11} + c_{22} + c_{33}) - 1/15(c_{12} + c_{23} + c_{13}) + 1/5(c_{44} + c_{55} + c_{66}) \quad (4)$$

$$1/B_R = (s_{11} + s_{22} + s_{33}) + 2(s_{12} + s_{23} + s_{13}) \quad (5)$$

$$1/G_R = 4/15(s_{11} + s_{22} + s_{33}) - 4/15(s_{12} + s_{23} + s_{13}) + 1/5(s_{44} + s_{55} + s_{66}) \quad (6)$$

where the subscript V denotes the Voigt value (upper bound for all lattices), R denotes the Reuss value (lower bound for all lattices). According to Voigt–Reuss–Hill (VRH) approximation, the arithmetic average of Voigt and Reuss values give the best estimation for the B and G of a polycrystalline material [86]. In this work, the B and G values are calculated based on the VRH approximation.

The bulk modulus is a measure of the substance's resistance to uniform compression. The low values of B for X substituted β -WC systems reveal that these systems are more vulnerable to hydrostatic pressure compared to β -WC. There are some systems such as WReC₂ and WRuC₂ have bulk moduli comparable to that of β -WC. The comparative analysis of shear moduli G shows that Ti, Hf or Y substituted systems have considerably higher values than undoped β -WC; whereas, Ta, Pd, Ag, Cd, or Cr substituted β -WC have relatively smaller shear moduli values. This means that the substituted systems show a wide range of values for resistance to shear stress, depending on the substituents.

The Young's modulus and Poisson's ratio are measured frequently for polycrystalline materials and these values can also be calculated using the bulk modulus and shear modulus as follows:

$$E = (9BG)/(3B + G) \quad (7)$$

$$\nu = (3B - 2G)/2(3B + G). \quad (8)$$

The Young's modulus E is also a proportionality constant between stress and strain. It is a measure of the stiffness of solids to change in the length. Among all the considered systems, WYC₂ has the highest stiffness which is noticeably higher than that of pure β -WC. The Poisson's ratio ν is a measure of relative lateral expansion (compression) of a material due to the relative longitudinal compression (expansion).

The Poisson's ratio, $\nu = 0.5$ corresponds to, no volume change during elastic deformation [71]. It characterizes the volume change associated with their deformations. Poisson's ratio also provides information about the directionality of the bonding. The value of ν is much less than 0.25 (around 0.1) for a typical covalent compound, while it is nearly 0.25 or more for a typical ionic compound [87]. In the present study, all the compounds show positive value of ν and none of them has $\nu = 0.5$. Based on the Poisson's ratio one can interpret that most of the WXC₂ compounds show ionic nature. The central-force solids are limited within the range of Poisson's ratio of 0.25 to 0.5 [71]. Even though many of the WXC₂ systems are central-force solids, the WAgC₂, WHfC₂, WNbC₂, and WZrC₂ are non-central. The table 3 contains the B/G ratio called inverse of Pugh's index which roughly distinguish the brittle or ductile behaviour of materials. According to Pugh's criteria [88], the material is brittle if $B/G < 1.75$ otherwise, the material behaves in a ductile manner. So we can conclude that the WXC₂ with X = Si, Sc, Ti, Y, Zr, Sn or Hf are brittle and others are ductile as β -WC.

3.4. Directional dependence of elastic properties

The investigation of directional dependence of the elastic properties is important for the practical application of a material. The anisotropy in the elastic properties vary with symmetry in solids. If one knows the c_{ij} values, one can easily estimate the directional dependency of elastic properties such as bulk modulus, shear modulus, Young's modulus and Poisson's ratio. [71, 89] We have already done such calculations for orthorhombic [71] and hexagonal [90] crystals and given the methodology elaborately. In the same way, the directional dependence of the elastic properties of selected materials are investigated and depicted in figure 2 using MATLAB software [91] from the elastic stiffness constants predicted from our DFT calculations.

The figures 2(a)–(d) show the directional dependent elastic properties of β -WC, whereas figures 2(e)–(h) shows the same for WTiC₂ system. The partial substitution of W by Ti atom makes considerable changes in the directional dependency of elastic properties. If we compare the variation of bulk modulus with direction for Ti substituted β -WC, the B is higher along c direction [001] of the crystal compared to other principle axes. But, the degree of variation is not very large. Whereas, it is isotropic in all directions in the case of β -WC. From the figures 2(a) and (e), one can also note that the value of B for Ti-substituted system is lower than that of β -WC. Compared with the directional dependent variation of bulk modulus, the shear moduli shows considerable directional dependent behaviour for both β -WC and WTiC₂. It is interesting to note that, though the bulk modulus of the pure system is isotropic and the Ti-substituted system is anisotropic, the anisotropy in the shear moduli for the pure system is higher than that of the Ti-substituted system as evident from figures 2(b) and (f). The common feature in the shear moduli of both the materials is that the value of shear moduli is minimum along the principal axis whereas, maximum along the angular bisectors of the principal axis. I.e. the shear modulus is small along the

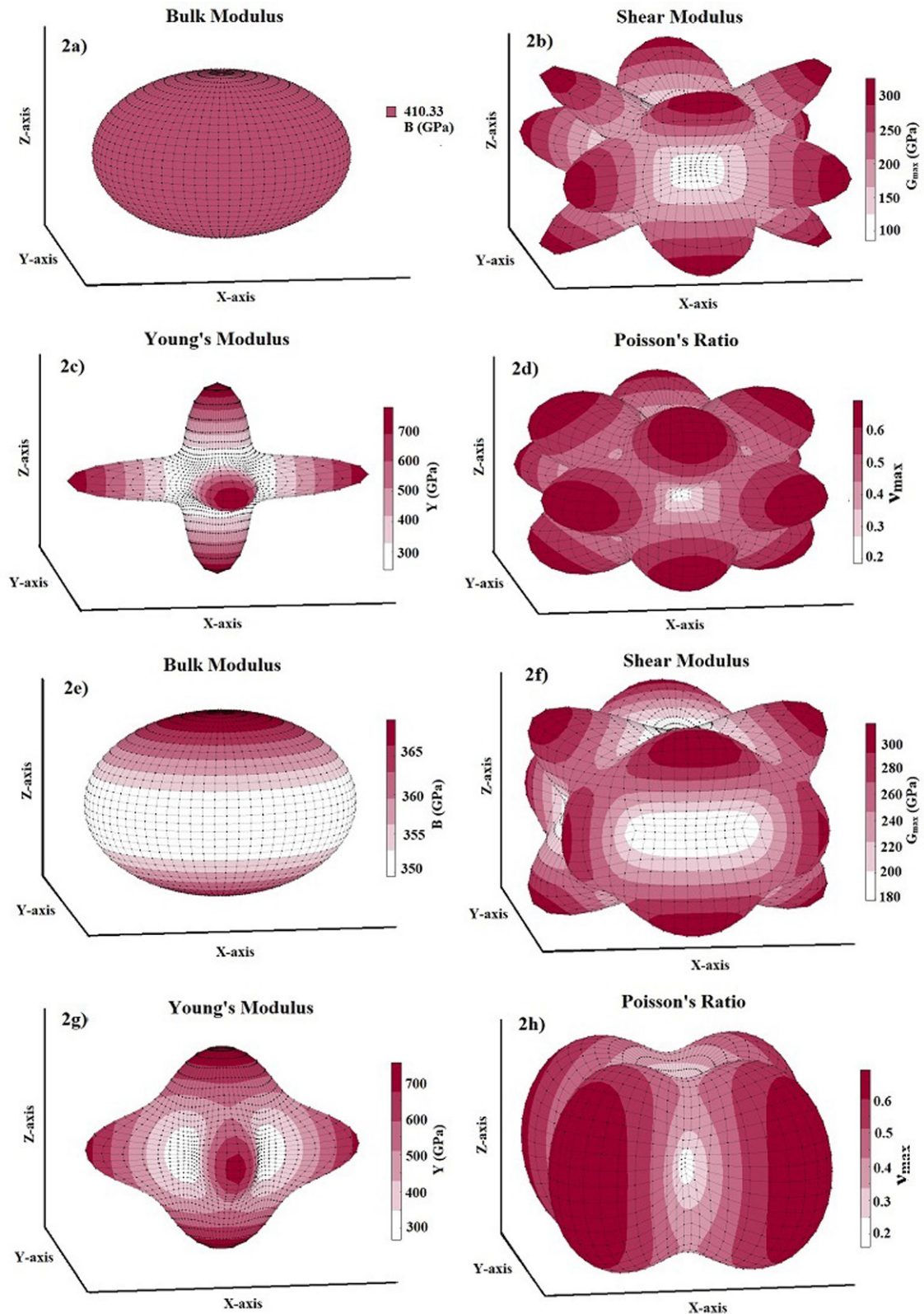


Figure 2. Directional dependence of elastic constants of β -WC and WTiC₂ systems. Figures (a)–(d) represent the anisotropy in bulk modulus, shear modulus, Young's modulus and Poisson's ratio respectively of β -WC and figures (e)–(h) are the anisotropy in bulk modulus, shear modulus, Young's modulus and Poisson's ratio respectively of WTiC₂.

principal axis of the crystal implies it is easy to shear along the principal direction compare to all the other direction.

The comparative analysis of the directional dependent Young's modulus of pure and Ti-substituted system show that

Young's modulus of Ti-substituted system has small anisotropic behaviour along (100) and (010) planes compared to the (001) plane. But the parent system shows anisotropy in the calculated Young's modulus and almost the same in all

the principal planes. The Poisson's ratio analysis brings out completely different anisotropic behaviour for both, the parent and the Ti substituted systems. The Poisson's ratio reaches the minimum value along the principal axis in both the systems and maximum only along the angular bisectors of the principal axis in the parent system. However, in the case of Ti-substituted system, the Poisson's ratio show highly anisotropic behaviour and hence along [001] direction the Poisson's ratio is much higher than that in other principal directions. It may be noted from figure 2(d) that for pure β -WC the 2-dimensional projection of Poisson's ratio on all the principal planes are identical. From the above observations, we conclude that Young's modulus and Poisson's ratio of Ti-substituted systems have different behaviour along (001) plane compared to other principal planes. However, the Poisson's ratio is highly anisotropic along (001) where Young's modulus show more isotropic behaviour.

3.5. Analysis of Debye temperature obtained from elastic constants

Debye temperature, θ_D is defined as the temperature of a crystal's corresponds to the highest normal mode of vibration. It is one of the fundamental parameters of a solid and correlated with physical properties such as specific heat, melting temperature, elastic constant etc. It determines thermal properties of the crystal such as electron-phonon interaction in the bulk etc. So, the estimation of Debay temperature from single crystal elastic constants is of current interest and it can be calculated from single crystal elastic constants as follows [92],

$$\theta_D = h/k[(3n/4\pi)(N_A\rho/M)]^{1/3}v_m \quad (9)$$

where h is Planck's constant, k is Boltzmann constant, N_A is Avogadro's number, ρ is the density, M is the molecular weight, n is the number of atoms in the molecule and v_m is the average wave velocity. v_m can be calculated as a function of v_t and v_l which represents the transverse and longitudinal wave velocities of the material as given in equations (10)–(12) [92].

$$v_m = (1/3(2/v_t^3 + 1/v_l^3))^{-1/3} \quad (10)$$

$$v_l = ((3B + 4G)/3\rho)^{1/2} \quad (11)$$

$$v_t = (G/\rho)^{1/2} \quad (12)$$

where the values of v_l and v_t directly depend on shear modulus and bulk modulus. i.e. the Debye temperature of a material can be easily calculated from the elastic constants. In this work, we have calculated the Debye temperature for all the WXC₂ systems using this method and the values are given in table 4. As the calculated density get changed, depend upon the substituents the sound velocity change accordingly and hence the Debye temperature. Among the considered compounds in the present study WTiC₂ show the highest Debye temperature and hence the constituents are tightly bonded to each other resulting higher phonon frequency. For WPtC₂ the calculated Debye temperature is very small compared to that of all the considered systems. The smaller value of Debye temperature

Table 4. The density ρ in g cm⁻³, longitudinal, transverse, average elastic wave velocity (v_l , v_t , v_m in m s⁻¹), and the Debye temperature (θ_D) of β -WC and WXC₂ systems obtained from single crystal elastic constants.

	ρ	v_l	v_t	v_m	θ_D
β -WC	15.292	6310	3120	3502	474
WSiC ₂	9.817	7497	4372	4850	670
WScC ₂	9.546	7738	4591	5084	680
WTiC ₂	10.357	7901	4587	5090	697
WVC ₂	10.944	7707	4335	4824	670
WCrC ₂	11.258	7293	3819	4271	598
WGeC ₂	9.126	5143	2803	3126	398
WYC ₂	9.911	6749	3992	4422	568
WZrC ₂	10.776	7179	4195	4652	613
WNbC ₂	11.540	7383	4151	4619	621
WMoC ₂	12.035	6986	3485	3910	531
WRuC ₂	12.460	6401	2801	3163	432
WRhC ₂	12.828	6510	2839	3206	442
WPdC ₂	12.117	6031	2700	3045	410
WAgC ₂	11.625	5870	2772	3119	414
WCdC ₂	11.248	5892	2995	3356	438
WSnC ₂	11.260	6246	3558	3954	513
WHfC ₂	14.144	6554	3805	4222	559
WTaC ₂	14.907	6637	3698	4117	554
WReC ₂	15.696	5672	2141	2429	331
WOsC ₂	11.206	6553	2354	2675	324
WIrC ₂	15.665	5367	1879	2136	289
WPtC ₂	15.294	4979	1373	1567	210
WThC ₂	12.739	5043	2699	3014	369
WUC ₂	14.776	5313	2642	2965	380

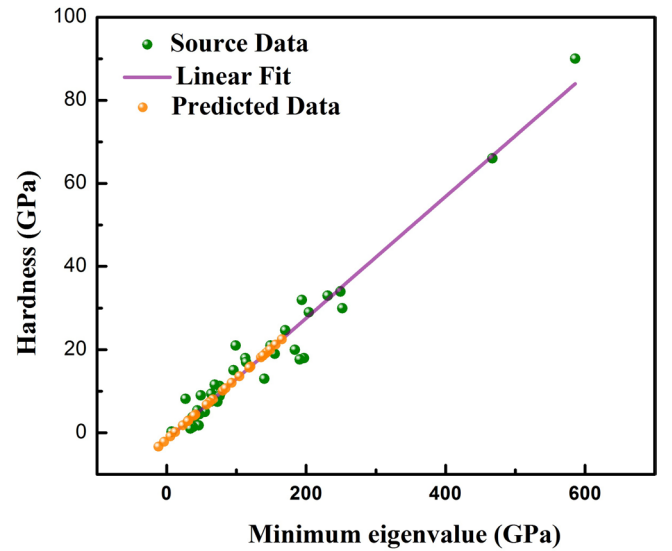


Figure 3. Correlation between the hardness values and softest elastic mode reported in [67].

in WPtC₂ could explain its unstable behaviour (positive heat of formation).

3.6. Estimation of hardness from the calculated elastic constants

The term hardness describes the ability of a material to resist the deformation under a mechanical load [93]. It is also

Table 5. The estimated values of hardness (in GPa) based on the correlation between hardness versus minimum eigenvalues/Pugh's modulus ratio for WXC₂ systems.

Compound	Minimum eigenvalue (GPa)	Hardness (GPa) (based on minimum eigenvalue)	Hardness (GPa) (Using Pugh's modulus ratio)
β -WC	86	10.9	34.8
WSiC ₂	120	15.9	18.2
WScC ₂	146	19.7	24.5
WTiC ₂	158	21.4	23.3
WVC ₂	150	20.2	19.3
WCrC ₂	122	16.2	11.8
WGeC ₂	63	7.5	7.6
WYC ₂	106	13.8	20.6
WZrC ₂	167	22.7	21.9
WNbC ₂	137	18.4	18.8
WMoC ₂	82	10.3	8.6
WRuC ₂	32	3.0	3.0
WRhC ₂	25	2.0	3.1
WPdC ₂	33	3.2	3.0
WAgC ₂	43	4.6	4.1
WCdC ₂	68	8.3	7.0
WSnC ₂	95	12.2	15.9
WHfC ₂	144	19.4	22.3
WTaC ₂	140	18.8	18.3
WReC ₂	14	0.4	0.2
WOsC ₂	7	-0.64	-0.4
WIrC ₂	-2	-2.0	-0.8
WPtC ₂	-10	-3.1	-2.2
WThC ₂	59	7.0	8.5
WUC ₂	41	4.3	6.4

defined as the resistance to plastic deformation. Extensive research on correlating hardness with physical properties in solids continues over the past several decades to identify superhard materials for various applications. Although hardness is a fundamental mechanical property of materials, it is not as well defined as other physical properties at the microscopic level. It remains a poorly understood property. So, the main focus of this field of research is to understand the hardness microscopically and identify new superhard materials. Superhard materials are defined as the materials having a hardness value above 40 GPa [94]. There are few conventional superhard materials such as diamond, cubic boron nitride etc. The WC also has a high value of hardness i.e. 30 GPa [95]. Even though the superhard materials have technological importance, they are not abundant. Also, they have limitations in certain applications. This makes the field of research on identifying new superhard materials more attractive. In several studies, hardness numbers have been compared with other properties of materials. It is widely believed that correlating elastic properties with hardness is the best tool for the search of superhard materials. Because, factors governing both of these properties are almost the same namely bond length, nature of the bond, bond strength, valence electron density etc. There are many works in which correlation between average elastic constants and hardness are reported. For example, Sung *et al* [66] and Liu *et al* used bulk modulus for predicting the hardness, Teter [68] and Brazhkin *et al* [69] proposed that shear modulus can also be used as an indicator.

Chen *et al* suggested an equation based on Pugh's modulus ratio to predict the value of hardness, which correlates the B and G simultaneously with the hardness value of materials [66]. Recently, Rong Yu *et al* [67] predicted that the softest elastic mode of the elastic constants matrix show far good correlation with hardness. According to them, the eigenvalues of an elastic constants matrix describe the ability of a material to resist the deformation in independent elastic modes and therefore the softest elastic mode sets the limit of the hardness.

In the present work, we have predicted hardness value using two different methods based on lowest eigenvalue as discussed by Rong Yu *et al* [67] and Pugh's criteria as discussed by Chen *et al* [66]. In the first method, we have reproduced the relation between hardness and the lowest eigenvalue using the data given in [67]. The graphical representation of this result is given in figure 3. We have used the linear fit of the source data as a tool to predict the hardness of WXC₂ materials by calculating the lowest eigenvalue from single crystal elastic constants. In the second method, we have calculated the hardness value using equation (13). Where k is the G/B value. The calculated values of softest eigenvalue and hardness from both the methods are listed in table 5

$$H_v = 2(k^2G)^{0.585} - 3. \quad (13)$$

The calculated hardness for β -WC based on Pugh's criteria and softest eigenvalue are 34.8 and 10.7 GPa, respectively. The hardness value of the β -WC was previously predicted as 32 GPa. This value is in good agreement with our results

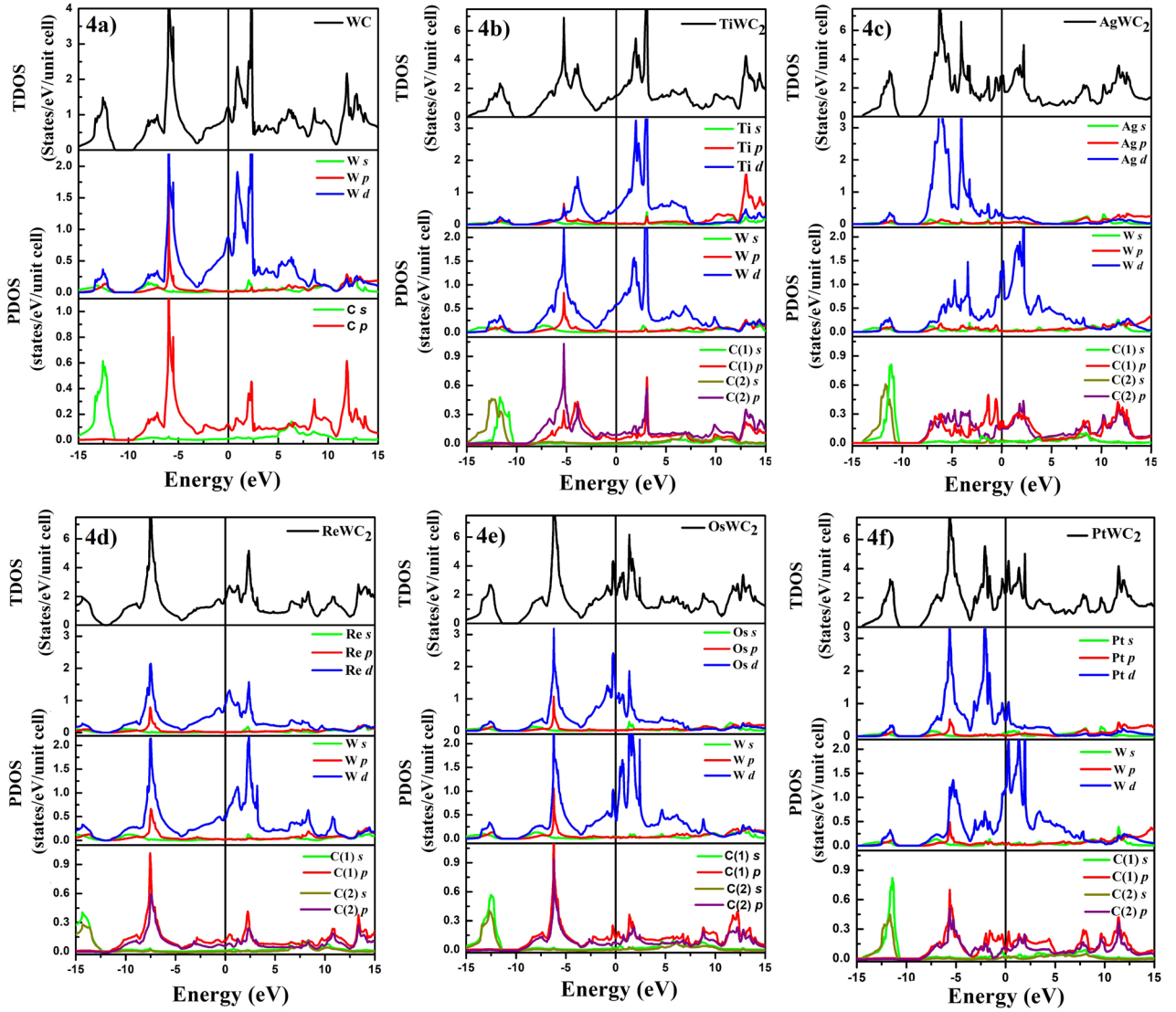


Figure 4. Total density of states (TDOS) and partial density of states (PDOS) of β -WC (a) and the selected WXC₂ systems (b-WAgC₂, c-WOsC₂, d-WPtC₂, e-WReC₂, f-WTiC₂).

estimated based on Pugh's criteria. It implies that the Pugh's criteria is more accurate than the softest eigenvalue method in predicting the hardness of β -WC. But most of the other cases, the hardness estimated from both these approach are close enough. In the case of WRuC₂, we could get exactly the same results from both the approach, i.e. the method based on softest elastic mode to estimate hardness is successful in predicting the hardness of some materials. Further studies are essential to understand the predicting capability of these two methods. From the results, it is clear that the substitution in β -WC makes considerable changes in its hardness. According to the Pugh's criteria, none of the substituted systems show the hardness greater than that of β -WC and obviously, none of the substituted systems is superhard. However, some of the stable systems (mechanically as well as thermally) such as the WHfC₂, WNbC₂, WTaC₂, WTiC₂, WVC₂, WYC₂ and WZrC₂ have a relatively higher value of hardness. But they still possess hardness much lower than that of β -WC. The mechanically unstable compounds such as WIrC₂ and WPtC₂ show negative eigenvalue and hardness. Whereas, the WOsC₂ is an exception

which is mechanically stable but it still shows a negative value of hardness.

3.7. Electronic structure and chemical bonding from density of states analysis

In order to understand the basic features of chemical bonding and structural phase stability, we have calculated the total density of states (TDOS) and partial density of states (PDOS) of some of the systems considered for the present study at their equilibrium geometries and the results are presented in figure 4. Here, we discuss the compounds which exhibit different behaviour in their mechanical stability, thermodynamic stability and hardness values. For example, other than WPtC₂, all the WXC₂ systems in the figure 4 are mechanically stable even though only WTiC₂ is thermodynamically stable. While considering the hardness, one can notice from table 5 that WOsC₂ and WPtC₂ show negative hardness values; whereas, WReC₂ shows a very small positive hardness value and WTiC₂ exhibits comparatively high hardness value.

In order to have covalent bonding between constituents they should be spatially adjacent to each other and energetically their outermost energy levels should have degenerate behaviour. So, from the partial DOS analysis we can identify the position of electron energy states of valence electrons and from that we can identify the bonding and anti-bonding hybrids and does covalent bonding. If the material has strong covalency, their energy states are usually broad due to strong overlap interactions. In the case of ionic solids, due to large electron negativity difference between cations and anions their valence electrons energy states are well separated with each other. Further, the number of electrons in the valence band obtained from integrated site projected partial DOS for the cation will be smaller than the valence electrons of the corresponding neutral atom. Moreover, due to negligibly small overlap interactions between cations and anions, the DOS will have narrow band features.

In most of the ordered intermetallic compounds a deep valley in the density of states (DOS) curve in the vicinity of Fermi level is observed and this deep valley is called pseudogap. The origin of the pseudogap in ordered intermetallic compounds is traced to (i) charge transfer or ionicity, (ii) hybridization or covalence and (iii) *d*-resonance [96, 97]. If the electronegativity difference between the constituents is large, due to screening or charge neutrality consideration, a drastic alteration in band shape takes place due to the redistribution of electrons in energy. As a consequence, the screening electrons are assigned mostly to low-lying states in the band leading to the creation of a minimum in the DOS curve. If the constituents in the intermetallic compounds offer electrons in the same energy range their wave functions are strongly mixed with each other and this covalent hybridization increases the bond strength implying a transfer of electrons to lower energy range, thereby producing a pseudogap. In transition metals and their compounds, the presence of narrow *d*-states near the Fermi level pulled towards lower energy range from Fermi level due to resonance effect and, hence, deep valley closer to E_f appears. As the β -WC and the transition metals substituted substituted WXC₂ compounds considered in this study have mixed bonding nature, the combined effects of the above mechanisms are responsible for the changes in the DOS at the Fermi level.

A detailed discussion on structural phase stability and position of Fermi level in the DOS curve is given in [98–102]. The comparative analysis of TDOS for the β -WC obtained from our calculations is in good agreement with that from the previous theoretical study [6]. The non-vanishing DOS at the Fermi level indicates the metallic nature of all these systems in figure 4. For Ag, Os, and Pt substituted β -WC system, one can notice that there is sharp peak like features in the DOS curve in the vicinity of Fermi level (see figures 4(b)–(d)). This indicates that the small external perturbation by temperature, pressure, magnetic field, electric field etc there will be large changes in the DOS at the Fermi level and this explains the unstable nature of these Ag, Os, and Pt substituted WXC₂ compounds. It may be noted that in β -WC also the Fermi level falls on a small peak and this may be the reason why this compound is not stable at ambient conditions and stable only at high temperatures. In

WReC₂, the TDOS at the Fermi level is having reasonably high value (2.36 states (eV f.u)⁻¹) and however, the DOS profile in the vicinity of Fermi level is not having any sharp peaks. In the case of WTiC₂ the DOS at the Fermi level is very small and the Fermi level falls just above a pseudogap feature and hence, one can expect relatively more stability in this system [103] (see the enthalpy of formation given in table 2). It may be noted that the DOS at the Fermi level is dominantly contributed by the transition metal *d*-states in all the systems considered in the present calculations.

The partial density of states analysis shows that the occupied band (i.e. electronic states below Fermi level) are dominantly contributed by the transition metal *d*- and the carbon *p*-states. In the occupied band, both transition metal *d*-states and carbon states are energetically degenerate and this is the indication for covalent interaction between transition metal and carbon atoms. i.e. from the partial DOS plot one can notice that the transition metal *d*-states and carbon *p*-states are distributed the same energy window and have similar electronic states distribution in the occupied band. Therefore the electrons at C atom and transition metals leads to covalent bond interactions. In the β -WC, WAgC₂, and WPtC₂ systems, W- *d* and C- *p* orbitals form the electronic states just below the Fermi level. However, in all the other considered cases the *d*-states of substituted atoms also highly contribute to the topmost region of the occupied band. The TDOS of the β -WC shows peaks in the energy range between -10 to -2.5 eV originating from the W- *d* and C- *p* orbitals and leads to a strong covalent bonding between them. There is a significant electron transfer from the W- *s* to the C- *p* orbitals and gives ionic characteristic also. Because, in the elemental state, the the outer most *s*-orbital of W atom is fully filled, whereas, C atoms have only 2 electrons in its *p* orbital. But, from the figure 4(a) it can be noted that the outer most *s* orbital of W is almost empty while the *p* orbital of C is nearly half filled. Similar kind of bonding interaction is present in transition metal substituted β -WC also. However, in those cases the covalent interaction is weaker than that in β -WC. For example, in the case of Ag substituted system, due to weak covalent interaction between Ag with its neighbours the electronic state distribution of W- *d* states at the occupied band does not have same feature as other substituted systems.

The weakening of these covalent bonds could explain why the hardness of transition metal substituted systems are smaller than that of β -WC. The difference in electronegativity between the transition metals and carbon may also attribute to the strengthening of bonds by adding some ionic character. Bond strength is one of the important characteristics behind the hardness; therefore, comparatively weak bonds present in substituted systems may be the main reason behind the decrease in hardness value of such compounds. To explain the bonding nature more systematically, we have analysed the COHP and charge density in the following sections.

3.7.1. The chemical bonding analysis from crystal orbital Hamiltonian population (COHP). The chemical bonding in β -WC and WXC₂ compounds were investigated using the Crystal Orbital Hamilton Populations (COHP) between constituents

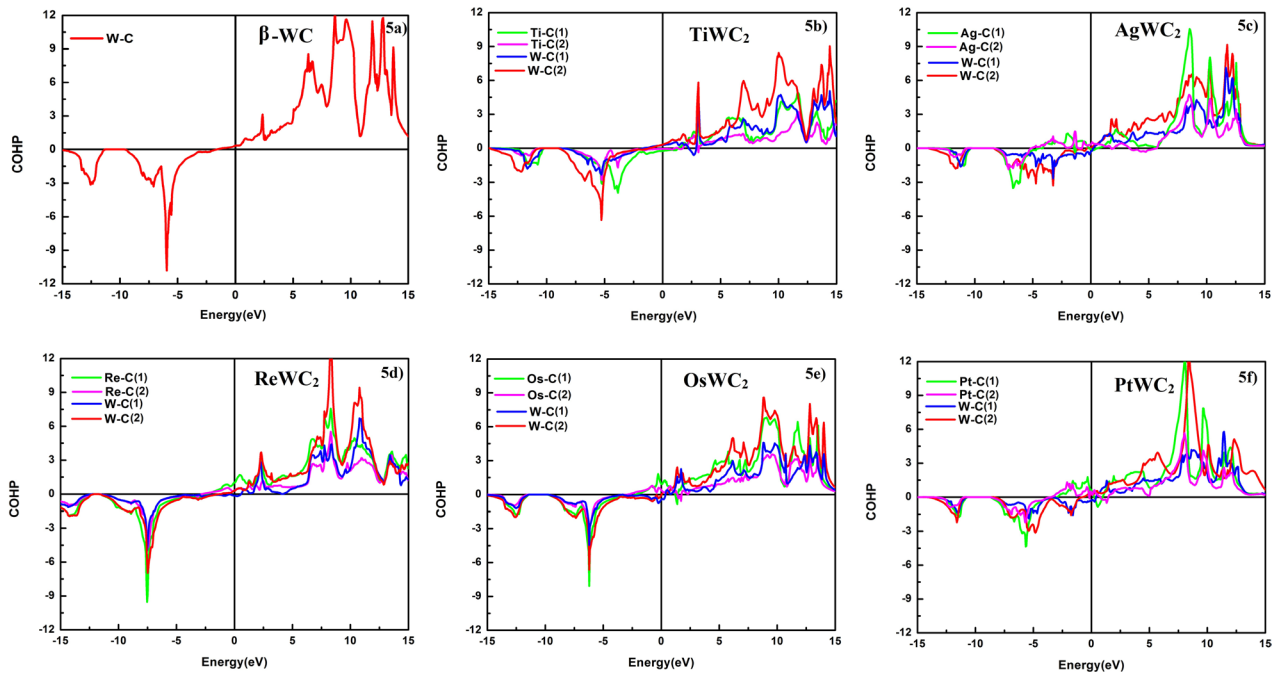


Figure 5. Crystal orbital Hamiltonian population (COHP) between constituents in β -WC (a) and that for selected WXC_2 systems such as (b) $WAgC_2$, (c) $WOsC_2$, (d) $WPtC_2$, (e) $WReC_2$, and (f) $WTiC_2$.

Table 6. The calculated integrated crystal orbital Hamiltonian population (ICOHP) (eV/bond) up to Fermi level between constituents in β -WC and that for selected WXC_2 (X = Ti, Ag, Re, Os, or Pt) systems.

Compound	X-C1	X-C2	W-C1	W-C2
β -WC			-17.427	
$WTiC_2$	-11.144	-5.385	-7.113	-13.546
$WAgC_2$	-3.907	-1.846	-6.620	-12.596
$WReC_2$	-14.126	-7.322	-7.968	-15.299
$WOsC_2$	-9.219	-4.550	-6.467	-12.596
$WPtC_2$	-5.951	-2.900	-6.080	-10.906

obtained from Lobster package [104] based on the VASP output. A quantitative bonding analysis is made possible on the basis of the shape and energy integrals (ICOHP—integrated value of COHP) of the COHP given in figure 5 and table 6. The calculated ICOHP of all phases indicates that the W-C1 bond has a higher value than the X-C2 bond. The W-C bond in β -WC is stronger than the W-C bond in other substituted carbides due to strong covalent bonding between W-C in β -WC. The weakening of the covalent bonding by transition metals substitution in β -WC will be the reason for the smaller hardness value in substituted systems.

In figure 5 all the bonding states for W-C bonding pair in β -WC located in the valence band while the anti-bonding states solely appear in the unoccupied region i.e. above the Fermi level. According to band filling of the bonding states analysis, the system will have maximum stability when all the bonding states are filled and all the antibonding states are empty. The COHP between W-C in β -WC show such behaviour (see figure 5(a)) and hence one could expect relatively high stability for this system. In contrast, in the case of $WAgC_2$, $WOsC_2$, $WPtC_2$, and $WReC_2$ the COHP between X-C in figure 5 show

that there is noticeable antibonding states are get occupied. As the filling of antibonding states weakens the structural phase stability as well as bond strength, this could explain why these compounds are not having high stability according to our heat of formation study (see table 2). However, the Ti substituted system also exhibits similar bonding interaction as β -WC that the COHP between constituents given in figure 5(b) show that all the bonding states are filled and all the antibonding states are empty. This could explain the experimental observation of stable $WTiC_2$ compound. The present COHP analysis suggests that the formation of C vacancy at the C-site closer to X will stabilize most of the compounds mentioned above those have poor structural phase stability. This may be the reason why it is experimentally reported that transition metal substituted WC systems having carbon vacancy such as $OsWC_{0.6}$, $MoWC_{1.5}$, $RuWC_{0.6}$, $RhWC_{0.5}$ etc.

3.7.2. The chemical bonding analysis from charge density. Finally, in order to gain more insights into the bonding interactions between constituents in WXC_2 crystals, we have analysed the charge density plot of selected systems. The charge density for a plane where one could see the bonding interaction between all the constituents is depicted in figure 6. The homogeneous charge density distribution at the interstitial region in all the systems considered in the present study indicates the presence of metallic bonding. However, the directional nature of the charge density distribution between W and C indicate the presence of covalent interaction between W-C in all these systems. The charge density plot for β -WC shows that there is a depletion in charge density around the W atom; whereas, the population of electrons in the carbon sites is increased compared with the neutral carbon atom. This indicates that there is noticeable ionic bonding also present between tungsten and carbon. So one

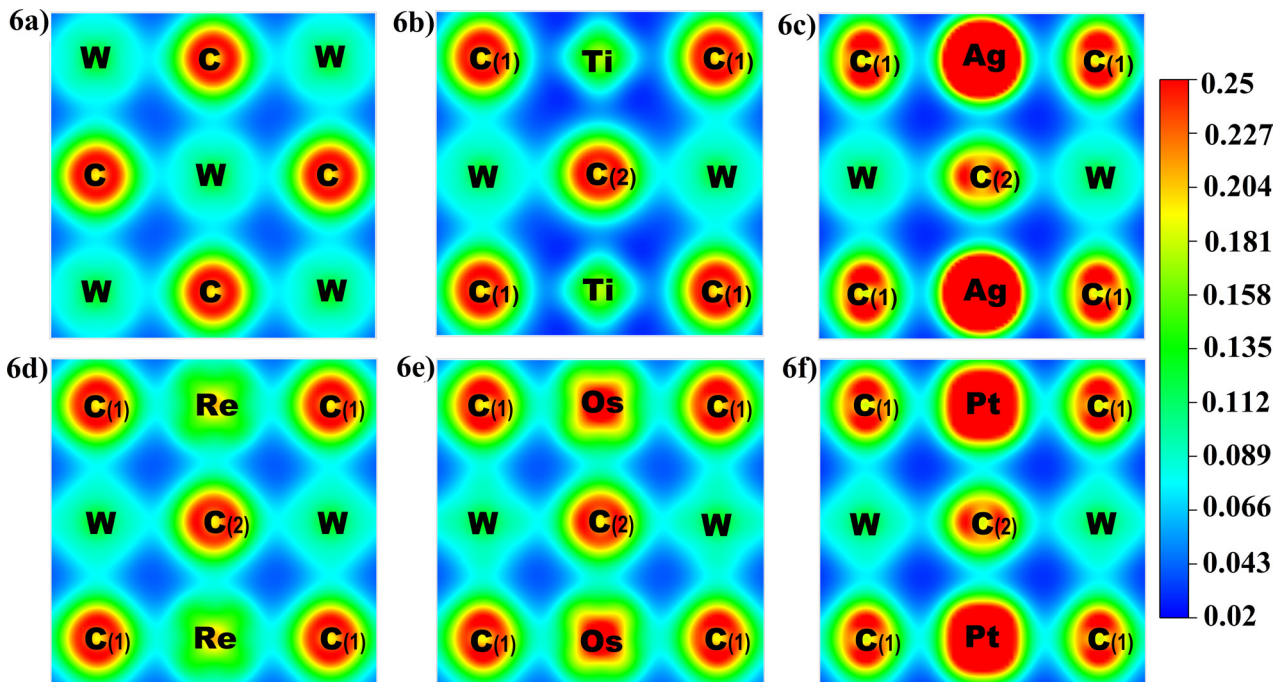


Figure 6. Charge density of (a) β -WC along (001) plane and selected WXC_2 systems such as (b) $WTiC_2$, (c) $WAgC_2$, (d) $WReC_2$, $WOsC_2$, and $WPtC_2$ along (110) plane.

can characterise that the bonding interaction between W-C is metallic with ionic-covalent nature. Similarly, the chemical bonding between the W and C(1) shows more ionic character than that between W and C(2) and hence more charge is accumulated in the C(2) site as evident from figure 6 for all the WXC_2 compounds. In addition, the analysis of charge density between W-site substituted atoms and C atoms shows the directionality in charge density distributions for Re, Os, and Pt substituted systems; which is the fingerprint for covalent bonding interaction. But, the Ag substituted system does not show such covalent interaction between Ag and C atoms. This may be the reason behind its unstable nature. Even though Ti atom in $WTiC_2$ does not make any covalent interaction with the C atoms there is an ionic bonding by the charge transfer from the Ti site to C site. From the charge density analysis, one can understand that the bonding mechanisms in all the above-mentioned systems are combinations of ionic, covalent and metallic nature with varying degrees from one system to another. Also, the noticeable difference in bonding interaction between transition metal with two different carbon atoms indicates the anisotropy in the bonding interactions and this can lead to anisotropy in the elastic properties.

4. Conclusion

We have used the DFT method to perform a set of first-principles total energy calculations to determine the equilibrium structural parameters of WXC_2 ($X = Si, Sc, Ti, V, Cr, Ge, Y, Zr, Nb, Mo, Ru, Rh, Pd, Ag, Cd, Sn, Hf, Ta, Re, Os, Ir, Pt, Th, U$) and investigated the effect of W site substitution on the mechanical and electronic properties of β -WC. From these calculations, we have reached the following conclusions.

- The equilibrium structural parameters of the WXC_2 systems obtained by the present work is in good agreement with the available experimental values and we have predicted the equilibrium structural parameters for other systems.
- Based on the calculated enthalpy of formation, we have found that eleven different substitutions ($X = Sc, Ti, Cr, V, Y, Zr, Nb, Mo, Hf, Ta, U$) to the W site of β -WC make stable WXC_2 compounds where five among them ($X = Sc, Cr, Y, Nb, Mo, U$) are not yet synthesized.
- The calculated values of single crystal elastic constants c_{ij} , polycrystalline aggregate elastic moduli and Debye temperature of the WXC_2 show that all these properties get change by W-site substitution.
- The mechanical stability analysis using Cauchy's relation shows that other than the Pt and Ir substituted β -WC systems all the WXC_2 systems are mechanically stable.
- The hardness value of these materials are calculated using two different approaches one is based on the Pugh's modulus ratio and the other is based on softest elastic mode. Even though in certain cases we get different hardness values from these two different methods, in most of the cases the variation is small.
- The W-site substitution in several cases leads to more stable systems whereas, none of these stable compounds gives higher hardness value than β -WC. However, the stable compound like the $WTiC_2$, $WHfC_2$, and $WSnC_2$ are promising due to their comparatively higher hardness value and high thermodynamic stability.
- We have also discussed the chemical bonding in selected WXC_2 systems using the DOS, COHP and charge density analyses and found that these compounds are metallic with various degree of ionic-covalent character. In addi-

tion, from the DOS and COHP analysis for the selected compounds, we have explained the reason behind the varying thermodynamic stability of these compounds.

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Conflicts of interest

There are no conflicts to declare.

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